

**KYG11 - Construction Material Manufacturing Operations  
(Concrete and Asphalt Plants)  
Effective 3-1-20; Expires 2-28-25**

Establishments engaged in the manufacture and delivery of concrete products (Pre-Cast Plants – Standard Industrial Classification (SIC) Code 3272), asphalt paving mixtures (Hot Mix Plants – SIC Code 2951) or Portland cement concrete in a plastic and unhardened state (Ready Mix Plants- SIC Code 3273). The Pre-Cast Plants are primarily engaged in the manufacturing of concrete products, except block and brick including, but not limited to, 1) concrete building materials, 2) concrete columns, 3) concrete pipes, and 4) concrete tanks. Included within the Hot Mix Plant category are those establishments that are not petroleum refineries but manufacture: 1) asphalt and asphalt mixtures for paving, 2) asphalt paving blocks, 3) asphaltic concrete, 4) coal tar paving materials, 5) composition blocks for paving, 6) bituminous concrete, 7) bituminous road materials, and 8) tar and asphalt paving mixtures. The Ready Mix Plant category includes: 1) central-mixed, 2) ready-mixed, 3) shrink-mixed, and 4) truck-mixed concrete.

- [Fact Sheet](#)

[Response to Comments](#)

- ◆ [General Permit](#)

- ▶ [eNOI \(application\)](#) - KPDES FORM eNOI KYG11

[eNOI \(application instructions\)](#)

- **Stormwater Pollution Prevention Plan (SWPPP)/Best Management Practices (BMP) Plans** [guidance documents](#)

**Guidance Documents**

- [Laboratory Certification KPDES Permitting 2020 - Power Point](#)
- [KYG11 & KYG84 2020 Renewal Overview - Power Point](#)