**AIR QUALITY PERMIT**

Issued under 401 KAR 52:030

<table>
<thead>
<tr>
<th>Permittee Name:</th>
<th>Avient Corporation/Goodrich Corporation</th>
</tr>
</thead>
<tbody>
<tr>
<td>Mailing Address:</td>
<td>P.O. Box 389, Calvert City, KY 42029</td>
</tr>
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<table>
<thead>
<tr>
<th>Source Name:</th>
<th>Avient Corporation/Goodrich Corporation</th>
</tr>
</thead>
<tbody>
<tr>
<td>Mailing Address:</td>
<td>P.O. Box 389, Calvert City, KY 42029</td>
</tr>
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</table>

| Source Location: | 2206 Industrial Parkway  
|                 | Calvert City, KY 42029 |

<table>
<thead>
<tr>
<th>Permit ID:</th>
<th>F-22-020</th>
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<tr>
<td>Agency Interest #:</td>
<td>2919</td>
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<tr>
<td>Activity ID:</td>
<td>APE20210001</td>
</tr>
<tr>
<td>Review Type:</td>
<td>Conditional Major, Operating</td>
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<tr>
<td>Source ID:</td>
<td>21-157-00004</td>
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| Regional Office: | Paducah Regional Office  
|                 | 130 Eagle Nest Drive  
|                 | Paducah, KY 42003  
|                 | (270) 898-8468 |

| County: | Marshall |

Application Complete Date: May 13, 2022

For Michael J. Kennedy, P.E.  
Director  
Division for Air Quality
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<td>APE20210001</td>
<td>5/13/2022</td>
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SECTION A - PERMIT AUTHORIZATION

Pursuant to a duly submitted application the Kentucky Energy and Environment Cabinet (Cabinet) hereby authorizes the operation of the equipment described herein in accordance with the terms and conditions of this permit. This permit was issued under the provisions of Kentucky Revised Statutes (KRS) Chapter 224 and regulations promulgated pursuant thereto.

The permittee shall not construct, reconstruct, or modify any affected facilities without first submitting a complete application and receiving a permit for the planned activity from the permitting authority, except as provided in this permit or in 401 KAR 52:020, Title V Permits.

Issuance of this permit does not relieve the permittee from the responsibility of obtaining any other permits, licenses, or approvals required by the Cabinet or any other federal, state, or local agency.
SECTION B - EMISSION POINTS, EMISSION UNITS, APPLICABLE REGULATIONS, AND OPERATING CONDITIONS

048 (EE-8)  Groundwater Stripping System
Description: Steam stripper
Maximum Rated Capacity: 62,400 gal/hr
Construction Commenced: 1991
Controls: Carbon Adsorption Bed or Westlake’s Incinerators (EP 453 and EP 530)
Control Efficiency: 95%

049 (--) Pipeline Equipment in VOC Service
Description: Pipeline equipment at the groundwater stripping system in VOC service
Valves: 28  Pumps: 2  Relief Valves: 0
Flanges: 0  Open-Ended Valves: 0  Compressors: 0
Construction Commenced: 1991
Controls: None

Note: The equipment count listed above reflects an approximate count of the equipment as of the date of issuance of this permit that could be in VOC service associated with the post-treatment EDC stream treated by the steam treating process and having 10% or greater VOC content, but is not intended to limit the permittee to the exact numbers specified.

APPLICABLE REGULATIONS:
401 KAR 63:020, Potentially Hazardous matter or toxic substances. [State – Origin Requirement]

1. Operating Limitations:
a. Pursuant to 401 KAR 52:030, Section 10, the processing rate of ground water shall not exceed 62,400 gals/hr. [State-only requirement from C-91-017 Revision 3]

Compliance Demonstration Method:
The permittee shall monitor and maintain records of monthly and rolling twelve (12) month totals of the processing rate of ground water.

b. To preclude the applicability of 401 KAR 52:020, and 401 KAR 51:017, emissions from the groundwater stripping system shall be vented through a carbon adsorption bed or to one of Westlake’s incinerators (EP 453 or EP 530) at all times.

Compliance Demonstration Method:
a. If the carbon adsorption bed is used to control EP 048, then the permittee shall:

(1) Equip each open-ended valve or line with a cap, blind flange, plug, or a second valve.

(2) Keep daily maintenance records indicating the saturation of the carbon adsorption bed.

(3) Replace the carbon adsorption bed immediately prior to or upon reaching its breakthrough point.
SECTION B - EMISSION POINTS, EMISSION UNITS, APPLICABLE REGULATIONS, AND OPERATING CONDITIONS (CONTINUED)

b. If Westlake’s incinerators are used, See Section E.

c. Pursuant to 401 KAR 52:030, Section 10, the permittee shall inspect each valve, pump, compressor, relief device, and open-ended valve or line in VOC service (if any) on a monthly basis by visual, audible, or olfactory methods for leaks. If a leak is detected, it shall be repaired as soon as possible but no later than 15 days after it is detected. A first attempt at repair must be made within 5 days of leak detection and final repair within 15 days of leak detection. To demonstrate repair, all repaired equipment must be monitored using a FID meter. The meter must be calibrated using a 10,000 ppm calibration gas and calibrated each day of use and prior to monitoring. If the meter reading is <10,000 ppm, repair is successful. If = or > 10,000 ppm, additional repair is required. A “LEAK REPAIR SHEET” must be completed for each repair required.

2. Emission Limitations:
   See Section D.

3. Testing Requirements:
   a. Pursuant to 401 KAR 52:030, Section 10, Method 21 shall be used to determine the presence of leaking sources on an annual basis. The instrument shall be calibrated before use each day of its use by the procedures specified in Method 21. The following calibration gases shall be used:

      (1) Zero air (less than 10 ppm of hydrocarbon in air); and

      (2) A mixture of methane or n-hexane and air at a concentration of about, but less than, 10,000 ppm methane or n-hexane.

   b. The permittee shall conduct a performance test on the carbon adsorption bed, to demonstrate that the carbon adsorption bed total removal efficiency (TRE) for VOC/HAPs is 95%. The performance test shall be conducted within 180 days after the next initiation of use of the carbon adsorption bed following issuance of the final permit F-07-021.

   c. If the carbon adsorption bed is used to comply with 1. Operating Limitations b., the permittee shall check the saturation level on the carbon adsorption bed on a daily basis.

   d. See Section E.

4. Specific Monitoring Requirements:
   a. Pursuant to 401 KAR 52:030, Section 10, each valve, pump, compressor, relief device, and open-ended valve or line in VOC service (if any) shall be monitored monthly to detect leaks by visual, audible, or olfactory methods and shall do the following as required:

      (1) When a leak is detected, it shall be repaired as soon as practicable, but no later than 15 calendar days after the leak is detected.

      (2) A first attempt at repair shall be made no later than 5 calendar days after each leak is detected.
SECTIONS B - EMISSION POINTS, EMISSION UNITS, APPLICABLE REGULATIONS, AND OPERATING CONDITIONS (CONTINUED)

b. If the carbon adsorption bed is used to comply with 1. Operating Limitations b., the permittee shall monitor the following:

(1) Total regeneration stream mass or volumetric flow during carbon adsorption bed regeneration cycle(s)

(2) Temperature of the carbon adsorption bed after regeneration (and within 15 minutes of completing any cooling cycle(s)).

c. See Section E.

5. Specific Recordkeeping Requirements:

a. When each leak is detected, the following requirements apply:

(1) A weatherproof and readily visible identification, marked with the equipment identification number, shall be attached to the leaking equipment.

(2) The identification on a valve may be removed after it has been monitored for 2 successive months and no leak has been detected during those 2 months.

(3) The identification on equipment except on a valve, may be removed after it has been repaired.

b. When each leak is detected, the following information shall be recorded in a log and shall be kept for 2 years in a readily accessible location:

(1) The instrument and operator identification numbers and the equipment identification number.

(2) The date the leak was detected and the dates of each attempt to repair the leak.

(3) Repair methods applied in each attempt to repair the leak.

(4) “Above 10,000” if the maximum instrument reading measured by Method 21 after each repair attempt is equal to or greater than 10,000 ppm.

(5) “Repair delayed” and the reason for the delay if a leak is not repaired within 15 calendar days after discovery of the leak.

(6) The signature of the owner or operator (or designate) whose decision it was that repair could not be effected without a process shutdown.

(7) The expected date of successful repair of the leak if a leak is not repaired within 15 days.

(8) Dates of process unit shutdowns that occur while the equipment is unrepaired.
(9) The date of successful repair of the leak.

c. A list of identification numbers for all equipment shall be maintained.

d. If valves or pumps exist that are unsafe-to-monitor or difficult-to-monitor, a list of identification numbers for the valves and pumps and an explanation stating why the valve or pump is unsafe-to-monitor or difficult-to-monitor shall be maintained.

e. If the carbon adsorption bed is used to comply with 1. Operating Limitations b., the permittee shall keep the following records:

(1) Total regeneration stream mass or volumetric flow for each carbon adsorption bed regeneration cycle.

(2) Total regeneration stream mass or volumetric flow during each carbon adsorption bed regeneration cycle during the period of TRE determination.

(3) The temperature of the carbon adsorption bed after each regeneration.

(4) A daily log with the saturation level of the carbon adsorption bed.

f. The status and use of the carbon adoption bed.

6. **Specific Reporting Requirements:**

a. All semiannual reports shall include the following information:

(1) Process unit identification.

(2) For each month during the semiannual reporting period,

   (i) Number of valves for which leaks were detected,

   (ii) Number of valves for which leaks were not repaired,

   (iii) Number of pumps (if any in VOC service) for which leaks were detected,

   (iv) Number of pumps (if any in VOC service) for which leaks were not repaired,

   (v) Number of compressors (if any in VOC service) for which leaks were detected,

   (vi) Number of compressors (if any in VOC service) for which leaks were not repaired, and

   (vii) The facts that explain each delay of repair and, where appropriate, why a process unit shutdown was technically infeasible.
SECTION B - EMISSION POINTS, EMISSION UNITS, APPLICABLE REGULATIONS, AND OPERATING CONDITIONS (CONTINUED)

(3) Dates of process unit shutdowns which occurred within the semiannual reporting period.

(4) Revisions to items reported if changes have occurred since the initial report or subsequent revisions to the initial report.

b. If used, the permittee shall report the following for the carbon adsorption bed:

(1) Results of the performance test required in 3. Testing Requirements.

(2) Total regeneration stream mass or volumetric flow during each carbon adsorption bed regeneration cycle during the period of TRE determination.

(3) All carbon adsorption bed regeneration cycles when the total regeneration stream mass or volumetric flow is outside the range recommended by the manufacturer’s design specifications.

(4) All carbon adsorption bed regeneration cycles during which temperature of the carbon adsorption bed after regeneration is outside the range recommended by the manufacturer’s design specifications.

c. The status and use of the carbon adsorption bed.

7. Specific Control Equipment Operating Conditions:
See Section E.
SECTION B - EMISSION POINTS, EMISSION UNITS, APPLICABLE REGULATIONS, AND OPERATING CONDITIONS (CONTINUED)

081 (EE-10) AS/SVE Operation
Description: Vacuum Blower
Construction Commenced: 1998
Controls: Westlake’s Incinerator (EP 530)
Control Efficiency: 98%

APPLICABLE REGULATIONS:
401 KAR 63:020, Potentially Hazardous matter or toxic substances. [State – Origin Requirement]

1. Operating Limitations:
   To preclude the applicability of 401 KAR 52:020, and 401 KAR 51:017 the AS/SVE Operation (EP 081) shall be vented to Westlake’s Incinerator (EP 530), at all times EP 081 is in operation.

   Compliance Demonstration Method:
   See Section E.

2. Emission Limitations:
   See Section D.

3. Testing Requirements:
   a. Pursuant to 401 KAR 50:045 Section 1, testing shall be conducted at such times as may be requested by the Cabinet.

   b. See Section E.

4. Specific Monitoring Requirements:
   See Section E.

5. Specific Recordkeeping Requirements:
   See Section E.

6. Specific Reporting Requirements:
   See Section E.

7. Specific Control Equipment Operating Conditions:
   See Section E.
SECTION B - EMISSION POINTS, EMISSION UNITS, APPLICABLE REGULATIONS, AND OPERATING CONDITIONS (CONTINUED)

082 (EE-11) Superfund Remediation – Vapor Recovery
Description: Vacuum Blower
Construction Commenced: 1996
Controls: Carbon adsorption bed or
Westlake’s Incinerators (EP 453 and EP 530)
Control Efficiency: 95%

APPLICABLE REGULATIONS:
401 KAR 63:020, Potentially Hazardous matter or toxic substances. [State – Origin Requirement]

1. Operating Limitations:
   To preclude the applicability of 401 KAR 52:020, and 401 KAR 51:017, the Superfund Remediation – Vapor Recovery (EP 082) shall be vented to either the carbon adsorption beds or one of the Westlake’s Incinerators (EP 453 or 530), at all times EP 082 is in operation.

   Compliance Demonstration Method:
   a. If used, daily maintenance records indicating the saturation of the carbon adsorption bed shall be kept. The permittee shall replace the carbon adsorption bed immediately prior to or upon reaching its breakthrough point.

   b. If Westlake’s incinerators are used, see Section E.

2. Emission Limitations:
   See Section D.

3. Testing Requirements:
   a. The permittee shall conduct a performance test on the carbon adsorption bed, to demonstrate that the carbon adsorption bed total removal efficiency (TRE) for VOC/HAPs is 95%. The performance test shall be conducted within 180 days after the next use of the carbon adsorption bed following issuance of the final permit F-07-021.

   b. If used, the permittee shall check the saturation level of the carbon adsorption bed daily. The permittee shall replace the carbon adsorption bed immediately prior or upon reaching its breakthrough point.

   c. See Section E.

4. Specific Monitoring Requirements:
   a. If used, the permittee shall monitor the following for the carbon adsorption bed:

      (1) Total regeneration stream mass or volumetric flow during carbon adsorption bed regeneration cycle(s).

      (2) Temperature of the carbon adsorption bed after regeneration (and within 15 minutes of completing any cooling cycle(s)).

   b. See Section E.
SECTION B - EMISSION POINTS, EMISSION UNITS, APPLICABLE REGULATIONS, AND OPERATING CONDITIONS (CONTINUED)

5. **Specific Recordkeeping Requirements:**
   a. If used, the permittee shall keep the following records for the carbon adsorption bed:
      
      (1) Total regeneration stream mass or volumetric flow for each carbon adsorption bed regeneration cycle.
      
      (2) Total regeneration stream mass or volumetric flow during each carbon adsorption bed regeneration cycle during the period of TRE determination.
      
      (3) The temperature of the carbon adsorption bed after each regeneration.
      
      (4) A daily log with the saturation level of the carbon adsorption bed.
   
   b. The status and use of the carbon adsorption bed.
   
   c. See Section E.

6. **Specific Reporting Requirements:**
   a. If used, the permittee shall report the following for the carbon adsorption bed:
      
      (1) Results of the performance test required in 3. Testing Requirements.
      
      (2) Total regeneration stream mass or volumetric flow during each carbon adsorption bed regeneration cycle during the period of the TRE determination.
      
      (3) All carbon adsorption bed regeneration cycles when the total regeneration stream mass or volumetric flow is outside the range recommended by the manufacturer’s design specifications.
      
      (4) All carbon adsorption bed regeneration cycles during which temperature of the carbon adsorption bed after regeneration is outside the range recommended by the manufacturer’s design specifications.
   
   b. The status and use of the carbon adsorption bed.
   
   c. See Section E.

7. **Specific Control Equipment Operating Conditions:**
   See Section E.
SECTION C - INSIGNIFICANT ACTIVITIES

The following listed activities have been determined to be insignificant activities for this source pursuant to 401 KAR 52:030, Section 6. Although these activities are designated as insignificant the permittee must comply with the applicable regulation. Process and emission control equipment at each insignificant activity subject to an opacity standard shall be inspected monthly and a qualitative visible emissions evaluation made. Results of the inspection, evaluation, and any corrective action shall be recorded in a log.

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<thead>
<tr>
<th>Description</th>
<th>Generally Applicable Regulation</th>
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<td>1. Pump barrier fluid tank (EP 051)</td>
<td>None</td>
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<td>Capacity: 500 gallons</td>
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<td>2. Superfund Leachate Collection Transfer Tank</td>
<td>401 KAR 63:020 and</td>
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<td>Capacity: 1,200 gallons</td>
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<td>3. Fugitives associated with Groundwater Stripping System</td>
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<td>4. Fugitives associated with Bioventing Operation</td>
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<td>5. Fugitives Associated with Ponds 1A and 2</td>
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<td>6. Fugitives Associated with the Closed Landfill</td>
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SECTION D - SOURCE EMISSION LIMITATIONS AND TESTING REQUIREMENTS

1. As required by Section 1b of the Cabinet Provisions and Procedures for Issuing Federally-Enforceable Permits for Non-Major Sources incorporated by reference in 401 KAR 52:030, Section 26; compliance with annual emissions and processing limitations contained in this permit, shall be based on emissions and processing rates for any twelve (12) consecutive months.

2. Volatile Organic Compounds (VOC) and Hazardous air pollutant (HAP) emissions, measured by applicable reference methods, or an equivalent or alternative method specified in 40 C.F.R. Chapter I, or by a test method specified in the state implementation plan shall not exceed the respective limitations specified herein.

3. a. **Source-wide Emission Limitations:**
   The total annual source-wide emissions shall not exceed the following limitations on a twelve month (12) rolling total:
   (1) Volatile organic compound (VOC) emissions shall not exceed 90 tons per year.
   (2) Emissions of any single hazardous air pollutants (HAP) shall not exceed 9 tons per year.
   (3) Emissions of combined hazardous air pollutant (HAP’s) shall not exceed 22.5 tons per year.

   **Compliance Demonstration Method:**
   a. Calculate annual source-wide emissions from all emission points for each month of the previous 12-month period (i.e.: for the month of January, the compliance demonstration shall be completed in February and shall include all data from February of the previous year to the last day of January).
   b. The monthly compliance demonstration shall include, at a minimum, the monthly and 12-month rolling VOC, individual HAP, and combined HAP emissions from the following operations:
      (1) All groundwater stripping system operations (including pipeline fugitives).
      (2) All AS/SVE operations.
      (3) All superfund remediation-vapor recovery operations.
      (4) All Insignificant Activities.
   c. All emissions calculations shall be based on standard U.S. EPA methodology and test results.

b. **Source-wide Recordkeeping Requirements:**
   The permittee shall retain a record of each source-wide monthly compliance demonstration completed in accordance with Condition 3.a, above. Refer to Section B for operating limitations and use of controls specific to each unit and Section E for source control equipment operating requirements.
SECTION D - SOURCE EMISSION LIMITATIONS AND TESTING REQUIREMENTS (CONTINUED)

c. **Source-wide Reporting Requirements:**
The permittee shall submit a report of the following information to the Division for Air Quality’s Paducah office in accordance with Conditions F.5. and F.6. of this permit:

(1) A summary report containing a copy of all monthly source-wide compliance demonstration records (as provided above) during the previous reporting period.

(2) Identification of any deviations from source-wide permit requirements that occurred during the reporting period.

4. a. **State-Origin Requirements:**

(1) Pursuant to 401 KAR 63:020, Section 3, persons responsible for a source from which hazardous matter or toxic substances may be emitted shall provide the utmost care and consideration, in the handling of these materials, to the potentially harmful effects of the emissions resulting from such activities. No owner or operator shall allow any affected facility to emit potentially hazardous matter or toxic substances in such quantities or duration as to be harmful to the health and welfare of humans, animals and plants. Evaluation of such facilities as to adequacy of controls and/or procedures and emission potential will be made on an individual basis by the cabinet.

**Compliance Demonstration Method:**
Based upon the emission rates of toxics and hazardous air pollutants determined by the Cabinet using information provided in the application and supplemental information submitted by the source, the Cabinet determines the affected facility to be in compliance with 401 KAR 63:020.

(2) Pursuant to 401 KAR 63:021, Section 1, a source in existence on January 19, 1999 which was issued a permit pursuant to 401 KAR 50:035 with conditions based on 401 KAR 63:021 or 401 KAR 63:022 shall continue to comply with all conditions based on 401 KAR 63:021 or 401 KAR 63:022 unless it can demonstrate that a condition is no longer necessary to protect human health and the environment.

**Compliance Demonstration Method:**
The source shall be in compliance with 401 KAR 63:021 and 401 KAR 63:022, when the control equipment associated with the affected facility is in operation at all times the affected facility is in operation.

b. **Recordkeeping Requirements:**
Retain calculations of maximum controlled source-wide emission rates of the pollutants listed under Condition 4.a. above.

c. **Reporting Requirements:**
Retain maintenance records for all air pollution control equipment controlling emissions of the pollutants listed under Condition 4.a. above.
SECTION E - SOURCE CONTROL EQUIPMENT REQUIREMENTS

1. Pursuant to 401 KAR 50:055, Section 2(5), at all times, including periods of startup, shutdown and malfunction, owners and operators shall, to the extent practicable, maintain and operate any affected facility including associated air pollution control equipment in a manner consistent with good air pollution control practice for minimizing emissions. Determination of whether acceptable operating and maintenance procedures are being used will be based on information available to the Division which may include, but is not limited to, monitoring results, opacity observations, review of operating and maintenance procedures, and inspection of the source.

2. The following control devices are owned by Westlake Vinlys, Inc. (Westlake):

Oxy Incinerator (EP 453)
- Capacity: 67.1 mmBtu/hr
- Fuel: Process gas and combined gaseous waste with supplemental natural gas.
- Controls: Packed wet scrubber following incinerator for acid gas
- Constructed: 1982

Primary Thermal Incinerator (EP 530)
- Capacity: 60.0 mmBtu/hr
- Fuel: Process gas and combined gaseous waste with supplemental natural gas.
- Controls: Quench, absorber, and packed wet scrubber following incinerator for acid gas
- Constructed: 1977

If Westlake’s incinerators are used as controls by Goodrich for control of emissions from EP 048-Groundwater stripping system, EP 081-AS/SVE Operation, or EP 082-Superfund remediation vapor recovery, then proper operation of the incinerators is demonstrated by annual Notification of Compliance Reports by Goodrich Corporation that includes either:

a. Documentation that Westlake operated the incinerators in compliance with 40 CFR 63, Subpart G; or

b. Documentation evidencing that the Westlake incinerator being used had a destruction efficiency of at least 95% at the time of use on a 12 month rolling average basis. [401 KAR 52:030].

Compliance Demonstration Method:
Compliance shall be demonstrated by:

a. Documentation of Westlake’s compliance with 40 CFR 63, Subpart G; or

b. A weighted average calculation of the destruction efficiency achieved during all periods that the emissions are routed to the incinerator assuming 50 % control efficiency for all periods when the 3-hour average is between 28°C (50°F) and 56°C (100°F) below the average combustion chamber temperature and zero control efficiency for all periods when the 3-hour average is more than 56°C (100°F) below the average combustion chamber temperature during the most recent performance test which demonstrated compliance.
SECTION E - SOURCE CONTROL EQUIPMENT REQUIREMENTS (CONTINUED)

3. **Specific Recordkeeping Requirements:**
   The permittee shall provide records of the following information for the incinerator:

   a. The average combustion chamber temperature during the most recent performance test which demonstrated compliance, and the destruction efficiency in the last performance test.

   b. 3-hour periods during which the average combustion chamber temperature of the incinerator is between 28°C (50°F) and 56°C (100°F) and more than 56°C (100°F) below the average combustion chamber temperature of the incinerator during the most recent performance test which demonstrated compliance.

   c. A weighted average calculation of the destruction efficiency achieved during all periods that the emissions are routed to the incinerator assuming 50 % control efficiency for all periods when the 3-hour average is between 28°C (50°F) and 56°C (100°F) below the average combustion chamber temperature and zero control efficiency for all periods when the 3-hour average is more than 56°C (100°F) below the average combustion chamber temperature during the most recent performance test which demonstrated compliance.
SECTION F - MONITORING, RECORDKEEPING, AND REPORTING REQUIREMENTS

1. Pursuant to Section 1b-IV-1 of the Cabinet Provisions and Procedures for Issuing Federally-Enforceable Permits for Non-Major Sources incorporated by reference in 401 KAR 52:030 Section 26, when continuing compliance is demonstrated by periodic testing or instrumental monitoring, the permittee shall compile records of required monitoring information that include:
   a. Date, place (as defined in this permit), and time of sampling or measurements;
   b. Analyses performance dates;
   c. Company or entity that performed analyses;
   d. Analytical techniques or methods used;
   e. Analyses results; and
   f. Operating conditions during time of sampling or measurement.

2. Records of all required monitoring data and support information, including calibrations, maintenance records, and original strip chart recordings, and copies of all reports required by the Division for Air Quality, shall be retained by the permittee for a period of five (5) years and shall be made available for inspection upon request by any duly authorized representative of the Division for Air Quality [401 KAR 52:030, Section 3(1)(f)1a, and Section 1a-7 of the Cabinet Provisions and Procedures for Issuing Federally-Enforceable Permits for Non-Major Sources incorporated by reference in 401 KAR 52:030, Section 26].

3. In accordance with the requirements of 401 KAR 52:030, Section 3(1)f, the permittee shall allow authorized representatives of the Cabinet to perform the following during reasonable times:
   a. Enter upon the premises to inspect any facility, equipment (including air pollution control equipment), practice, or operation;
   b. To access and copy any records required by the permit;
   c. Sample or monitor, at reasonable times, substances or parameters to assure compliance with the permit or any applicable requirements.

   Reasonable times are defined as during all hours of operation, during normal office hours; or during an emergency.

4. No person shall obstruct, hamper, or interfere with any Cabinet employee or authorized representative while in the process of carrying out official duties. Refusal of entry or access may constitute grounds for permit revocation and assessment of civil penalties.

5. Summary reports of any monitoring required by this permit shall be submitted to the Regional Office listed on the front of this permit at least every six (6) months during the life of this permit, unless otherwise stated in this permit. For emission units that were still under construction or which had not commenced operation at the end of the 6-month period covered by the report and are subject to monitoring requirements in this permit, the report shall indicate that no monitoring was performed during the previous six months because the emission unit was not in operation [Sections 1b-V-1 of the Cabinet Provisions and Procedures for Issuing Federally-Enforceable Permits for Non-Major Sources incorporated by reference in 401 KAR 52:030, Section 26].
SECTION F - MONITORING, RECORDKEEPING, AND REPORTING REQUIREMENTS (CONTINUED)

6. The semi-annual reports are due by January 30th and July 30th of each year. All reports shall be certified by a responsible official pursuant to 401 KAR 52:030, Section 22. If continuous emission and opacity monitors are required by regulation or this permit, data shall be reported in accordance with the requirements of 401 KAR 59:005, General Provisions, Section 3(3). All deviations from permit requirements shall be clearly identified in the reports.

7. In accordance with the provisions of 401 KAR 50:055, Section 1, the owner or operator shall notify the Regional Office listed on the front of this permit concerning startups, shutdowns, or malfunctions as follows:
   a. When emissions during any planned shutdowns and ensuing startups will exceed the standards, notification shall be made no later than three (3) days before the planned shutdown, or immediately following the decision to shut down, if the shutdown is due to events which could not have been foreseen three (3) days before the shutdown.
   b. When emissions due to malfunctions, unplanned shutdowns and ensuing startups are or may be in excess of the standards, notification shall be made as promptly as possible by telephone (or other electronic media) and shall be submitted in writing upon request.

8. The permittee shall promptly report deviations from permit requirements, including those attributable to upset conditions as defined in the permit, the probable cause of such deviations, and any corrective actions or preventive measures taken shall be submitted to the Regional Office listed on the front of this permit. Where the underlying applicable requirement contains a definition of prompt or otherwise specifies a time frame for reporting deviations, that definition or time frame shall govern. Where the underlying applicable requirement does not identify a specific time frame for reporting deviations, prompt reporting, as required by Sections 1b-V, 3 and 4 of the Cabinet Provisions and Procedures for Issuing Title V Permits incorporated by reference in 401 KAR 52:020, Section 26, shall be defined as follows:
   a. For emissions of a hazardous air pollutant or a toxic air pollutant (as identified in an applicable regulation) that continue for more than an hour in excess of permit requirements, the report must be made within 24 hours of the occurrence.
   b. For emissions of any regulated air pollutant, excluding those listed in F.8.a., that continue for more than two hours in excess of permit requirements, the report must be made within 48 hours.
   c. All deviations from permit requirements, including those previously reported, shall be included in the semiannual report required by F.6.

9. Pursuant to 401 KAR 52:030, Section 21, the permittee shall annually certify compliance with the terms and conditions contained in this permit by completing and returning a Compliance Certification Form (DEP 7007CC) (or an alternative approved by the regional office) to the Regional Office listed on the front of this permit in accordance with the following requirements:
   a. Identification of each term or condition;
   b. Compliance status of each term or condition of the permit;
   c. Whether compliance was continuous or intermittent;
   d. The method used for determining the compliance status for the source, currently and over the reporting period.
SECTION F - MONITORING, RECORDKEEPING, AND REPORTING REQUIREMENTS (CONTINUED)

e. For an emissions unit that was still under construction or which has not commenced operation at the end of the 12-month period covered by the annual compliance certification, the permittee shall indicate that the unit is under construction and that compliance with any applicable requirements will be demonstrated within the timeframes specified in the permit.

f. The certification shall be submitted by January 30th of each year. Annual compliance certifications shall be sent to the Division for Air Quality, Paducah Regional Office, 130 Eagle Nest Drive, Paducah, KY 42003.

10. In accordance with 401KAR 52:030, Section 3(1)(d), the permittee shall provide the Division with all information necessary to determine its subject emissions within 30 days of the date the Kentucky Emissions Inventory System (KYEIS) emissions survey is mailed to the permittee. If a KYEIS emissions survey is not mailed to the permittee, then the permittee shall comply with all other emissions reporting requirements in this permit.

11. The Cabinet may authorize the temporary use of an emission unit to replace a similar unit that is taken off-line for maintenance, if the following conditions are met:

a. The owner or operator shall submit to the Cabinet, at least ten (10) days in advance of replacing a unit, the appropriate Forms DEP7007AI to DD that show:
   (1) The size and location of both the original and replacement units; and
   (2) Any resulting change in emissions;

b. The potential to emit (PTE) of the replacement unit shall not exceed that of the original unit by more than twenty-five (25) percent of a major source threshold, and the emissions from the unit shall not cause the source to exceed the emissions allowable under the permit;

c. The PTE of the replacement unit or the resulting PTE of the source shall not subject the source to a new applicable requirement;

d. The replacement unit shall comply with all applicable requirements; and

e. The source shall notify Regional office of all shutdowns and start-ups.

f. Within six (6) months after installing the replacement unit, the owner or operator shall:
   (1) Re-install the original unit and remove or dismantle the replacement unit; or
   (2) Submit an application to permit the replacement unit as a permanent change.
SECTION G - GENERAL PROVISIONS

1. General Compliance Requirements

   a. The permittee shall comply with all conditions of this permit. A noncompliance shall be a violation of 401 KAR 52:030, Section 3(1)(b), and a violation of Federal Statute 42 USC 7401 through 7671q (the Clean Air Act). Noncompliance with this permit is grounds for enforcement action including but not limited to the termination, revocation and reissuance, revision, or denial of a permit [Section 1a-2 of the Cabinet Provisions and Procedures for Issuing Federally-Enforceable Permits for Non-Major Sources incorporated by reference in 401 KAR 52:030, Section 26].

   b. The filing of a request by the permittee for any permit revision, revocation, reissuance, or termination, or of a notification of a planned change or anticipated noncompliance, shall not stay any permit condition [Section 1a-5 of the Cabinet Provisions and Procedures for Issuing Federally-Enforceable Permits for Non-Major Sources incorporated by reference in 401 KAR 52:030, Section 26].

   c. This permit may be revised, revoked, reopened and reissued, or terminated for cause in accordance with 401 KAR 52:030, Section 18. The permit will be reopened for cause and revised accordingly under the following circumstances:

      (1) If additional applicable requirements become applicable to the source and the remaining permit term is three (3) years or longer. In this case, the reopening shall be completed no later than eighteen (18) months after promulgation of the applicable requirement. A reopening shall not be required if compliance with the applicable requirement is not required until after the date on which the permit is due to expire, unless this permit or any of its terms and conditions have been extended pursuant to 401 KAR 52:030, Section 12;

      (2) The Cabinet or the United States Environmental Protection Agency (U. S. EPA) determines that the permit must be revised or revoked to assure compliance with the applicable requirements;

      (3) The Cabinet or the U. S. EPA determines that the permit contains a material mistake or that inaccurate statements were made in establishing the emissions standards or other terms or conditions of the permit.

   Proceedings to reopen and reissue a permit shall follow the same procedures as apply to initial permit issuance and shall affect only those parts of the permit for which cause to reopen exists. Reopenings shall be made as expeditiously as practicable. Reopenings shall not be initiated before a notice of intent to reopen is provided to the source by the Division, at least thirty (30) days in advance of the date the permit is to be reopened, except that the Division may provide a shorter time period in the case of an emergency.

   d. The permittee shall furnish information upon request of the Cabinet to determine if cause exists for modifying, revoking and reissuing, or terminating the permit; or to determine compliance with the conditions of this permit [Sections 1a- 6 and 7 of the Cabinet Provisions and Procedures for Issuing Federally-Enforceable Permits for Non-Major Sources incorporated by reference in 401 KAR 52:030, Section 26].

   e. Emission units described in this permit shall demonstrate compliance with applicable requirements if requested by the Division [401 KAR 52:030, Section 3(1)(c)].
SECTION G - GENERAL PROVISIONS (CONTINUED)

f. The permittee, upon becoming aware that any relevant facts were omitted or incorrect information was submitted in the permit application, shall promptly submit such supplementary facts or corrected information to the permitting authority [401 KAR 52:030, Section 7(1)].

g. Any condition or portion of this permit which becomes suspended or is ruled invalid as a result of any legal or other action shall not invalidate any other portion or condition of this permit [Section 1a-11 of the Cabinet Provisions and Procedures for Issuing Federally-Enforceable Permits for Non-Major Sources incorporated by reference in 401 KAR 52:030, Section 26].

h. The permittee shall not use as a defense in an enforcement action the contention that it would have been necessary to halt or reduce the permitted activity in order to maintain compliance [Section 1a-3 of the Cabinet Provisions and Procedures for Issuing Federally-Enforceable Permits for Non-Major Sources incorporated by reference in 401 KAR 52:030, Section 26].

i. All emission limitations and standards contained in this permit shall be enforceable as a practical matter. All emission limitations and standards contained in this permit are enforceable by the U.S. EPA and citizens except for those specifically identified in this permit as state-origin requirements. [Section 1a-12 of the Cabinet Provisions and Procedures for Issuing Federally-Enforceable Permits for Non-Major Sources incorporated by reference in 401 KAR 52:030, Section 26].

j. This permit shall be subject to suspension if the permittee fails to pay all emissions fees within 90 days after the date of notice as specified in 401 KAR 50:038, Section 3(6) [Section 1a-9 of the Cabinet Provisions and Procedures for Issuing Federally-Enforceable Permits for Non-Major Sources incorporated by reference in 401 KAR 52:030, Section 26].

k. Nothing in this permit shall alter or affect the liability of the permittee for any violation of applicable requirements prior to or at the time of permit issuance [401 KAR 52:030, Section 11(3)].

l. This permit does not convey property rights or exclusive privileges [Section 1a-8 of the Cabinet Provisions and Procedures for Issuing Federally-Enforceable Permits for Non-Major Sources incorporated by reference in 401 KAR 52:030, Section 26].

m. Issuance of this permit does not relieve the permittee from the responsibility of obtaining any other permits, licenses, or approvals required by the Cabinet or any other federal, state, or local agency.

n. Nothing in this permit shall alter or affect the authority of U.S. EPA to obtain information pursuant to Federal Statute 42 USC 7414, Inspections, monitoring, and entry.

o. Nothing in this permit shall alter or affect the authority of U.S. EPA to impose emergency orders pursuant to Federal Statute 42 USC 7603, Emergency orders.
SECTION G - GENERAL PROVISIONS (CONTINUED)

p. This permit consolidates the authority of any previously issued PSD, NSR, or Synthetic Minor source preconstruction permit terms and conditions for various emission units and incorporates all requirements of those existing permits into one single permit for this source.

q. Pursuant to 401 KAR 52:030, Section 11, a permit shield shall not protect the owner or operator from enforcement actions for violating an applicable requirement prior to or at the time of permit issuance. Compliance with the conditions of this permit shall be considered compliance with:
   (1) Applicable requirements that are included and specifically identified in this permit; and
   (2) Non-applicable requirements expressly identified in this permit.

2. Permit Expiration and Reapplication Requirements

a. This permit shall remain in effect for a fixed term of five (5) years following the original date of issue. Permit expiration shall terminate the source's right to operate unless a timely and complete renewal application has been submitted to the Division at least six (6) months prior to the expiration date of the permit. Upon a timely and complete submittal, the authorization to operate within the terms and conditions of this permit, including any permit shield, shall remain in effect beyond the expiration date, until the renewal permit is issued or denied by the Division [401 KAR 52:030, Section 12].

b. The authority to operate granted through this permit shall cease to apply if the source fails to submit additional information requested by the Division after the completeness determination has been made on any application, by whatever deadline the Division sets [401 KAR 52:030, Section 8(2)].

3. Permit Revisions

a. Minor permit revision procedures specified in 401 KAR 52:030, Section 14(3), may be used for permit revisions involving the use of economic incentive, marketable permit, emission trading, and other similar approaches, to the extent that these minor permit revision procedures are explicitly provided for in the State Implementation Plan (SIP) or in applicable requirements and meet the relevant requirements of 401 KAR 52:030, Section 14(2).

b. This permit is not transferable by the permittee. Future owners and operators shall obtain a new permit from the Division for Air Quality. The new permit may be processed as an administrative amendment if no other change in this permit is necessary, and provided that a written agreement containing a specific date for transfer of permit responsibility coverage and liability between the current and new permittee has been submitted to the permitting authority within ten (10) days following the transfer.

4. Construction, Start-Up, and Initial Compliance Demonstration Requirements

No construction authorized by permit F-22-020.
SECTION G - GENERAL PROVISIONS (CONTINUED)

5. Testing Requirements

a. Pursuant to 401 KAR 50:045, Section 2, a source required to conduct a performance test shall submit a completed Compliance Test Protocol form, DEP form 6028, or a test protocol a source has developed for submission to other regulatory agencies, in a format approved by the cabinet, to the Division's Frankfort Central Office a minimum of sixty (60) days prior to the scheduled test date. Pursuant to 401 KAR 50:045, Section 7, the Division shall be notified of the actual test date at least Thirty (30) days prior to the test.

b. Pursuant to 401 KAR 50:045, Section 5, in order to demonstrate that a source is capable of complying with a standard at all times, any required performance test shall be conducted under normal conditions that are representative of the source’s operations and create the highest rate of emissions. If the maximum production rate represents a source’s highest emissions rate and a performance test is conducted at less than the maximum production rate, a source shall be limited to a production rate of no greater than 110 percent of the average production rate during the performance tests. If and when the facility is capable of operation at the rate specified in the application, the source may retest to demonstrate compliance at the new production rate. The Division for Air Quality may waive these requirements on a case-by-case basis if the source demonstrates to the Division's satisfaction that the source is in compliance with all applicable requirements.

c. Results of performance test(s) required by the permit shall be submitted to the Division by the source or its representative within forty-five days or sooner if required by an applicable standard, after the completion of the fieldwork.

6. Acid Rain Program Requirements

a. If an applicable requirement of Federal Statute 42 USC 7401 through 7671q (the Clean Air Act) is more stringent than an applicable requirement promulgated pursuant to Federal Statute 42 USC 7651 through 7651o (Title IV of the Act), both provisions shall apply, and both shall be state and federally enforceable.


a. Pursuant to 401 KAR 52:030, Section 23(1), an emergency shall constitute an affirmative defense to an action brought for noncompliance with the technology-based emission limitations if the permittee demonstrates through properly signed contemporaneous operating logs or other relevant evidence that:

   (1) An emergency occurred and the permittee can identify the cause of the emergency;
   (2) The permitted facility was at the time being properly operated;
   (3) During an emergency, the permittee took all reasonable steps to minimize levels of emissions that exceeded the emissions standards or other requirements in the permit; and,

   (4) The permittee notified the Division as promptly as possible and submitted written notice of the emergency to the Division within two (2) working days of the time when emission limitations were exceeded due to an emergency. The notice shall include a description of the emergency, steps taken to mitigate emissions, and the corrective actions taken.
SECTION G - GENERAL PROVISIONS (CONTINUED)

(5) Notification of the Division does not relieve the source of any other local, state or federal notification requirements.

b. Emergency conditions listed in General Provision G.7.a above are in addition to any emergency or upset provision(s) contained in an applicable requirement [401 KAR 52:030, Section 23(3)].

c. In an enforcement proceeding, the permittee seeking to establish the occurrence of an emergency shall have the burden of proof [401 KAR 52:030, Section 23(2)].

8. Ozone depleting substances

a. The permittee shall comply with the standards for recycling and emissions reduction pursuant to 40 CFR 82, Subpart F, except as provided for Motor Vehicle Air Conditioners (MVACs) in Subpart B:
(1) Persons opening appliances for maintenance, service, repair, or disposal shall comply with the required practices contained in 40 CFR 82.156.
(2) Equipment used during the maintenance, service, repair, or disposal of appliances shall comply with the standards for recycling and recovery equipment contained in 40 CFR 82.158.
(3) Persons performing maintenance, service, repair, or disposal of appliances shall be certified by an approved technician certification program pursuant to 40 CFR 82.161.
(4) Persons disposing of small appliances, MVACs, and MVAC-like appliances (as defined at 40 CFR 82.152) shall comply with the recordkeeping requirements pursuant to 40 CFR 82.166.
(5) Persons owning commercial or industrial process refrigeration equipment shall comply with the leak repair requirements pursuant to 40 CFR 82.156.
(6) Owners/operators of appliances normally containing 50 or more pounds of refrigerant shall keep records of refrigerant purchased and added to such appliances pursuant to 40 CFR 82.166.

b. If the permittee performs service on motor (fleet) vehicle air conditioners containing ozone-depleting substances, the source shall comply with all applicable requirements as specified in 40 CFR 82, Subpart B, Servicing of Motor Vehicle Air Conditioners.


a. The permittee shall comply with all applicable requirements of 401 KAR Chapter 68, Chemical Accident Prevention, which incorporates by reference 40 CFR Part 68, Risk Management Plan provisions. If required, the permittee shall comply with the Risk Management Program and submit a Risk Management Plan to U.S. EPA using the RMP* eSubmit software.

b. If requested, submit additional relevant information to the Division or the U.S. EPA.
SECTION H - ALTERNATE OPERATING SCENARIOS
None

SECTION I - COMPLIANCE SCHEDULE
None