## Commonwealth of Kentucky Division for Air Quality

# STATEMENT OF BASIS / SUMMARY

Title V, Construction/Operating Permit: V-24-016 R1 Big Run Power Producers, LLC 1837 River Cities Drive Ashland, KY 41102 March 24, 2025

Walker Reeves, EIT, Reviewer

SOURCE ID: 21-019-00134

AGENCY INTEREST: 128843

ACTIVITY: APE20240001

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### **SECTION 1 – SOURCE DESCRIPTION**

SIC Code and descriand/or Distribution	ption: 49	25, Mixed,	Manufactured, or Liquefied Petroleum Gas Production		
Single Source Det. ⊠ Yes □ No If Yes, Affiliated Source AI: 40319					
Source-wide Limit	□ Yes	⊠ No	If Yes, See Section 4, Table A		
28 Source Category	□ Yes	⊠ No	If Yes, Category:		
County: Boyd Nonattainment Area If yes, list Classi		□ PM <sub>10</sub> □	$PM_{2.5} \square CO  \square NO_X  \square SO_2  \square Ozone  \square Lead$		
PTE* greater than 10 If yes, for what pe □ PM <sub>10</sub> □ PM <sub>2.5</sub>	ollutant(s	3)?	a air pollutant $\boxtimes$ Yes $\square$ No $\mathrm{SO}_2 \boxtimes \mathrm{VOC}$		
PTE* greater than 25 If yes, for what po □ PM <sub>10</sub> □ PM <sub>2.5</sub>	ollutant(s	)?	a air pollutant $\square$ Yes $\boxtimes$ No $\mathrm{SO}_2$ $\square$ VOC		
PTE* greater than 10 If yes, list which			azardous air pollutant (HAP) $\square$ Yes $\boxtimes$ No		
PTE* greater than 2:	5 tpy for	combined H	IAP ⊠ Yes □ No		
*PTE does not inclu	de self-ir	nposed emis	ssion limitations.		

#### Description of Facility:

Big Run Power Producers (BRPP) is co-located at Boyd County Landfill in Ashland, Kentucky. These sources are considered a "single source" for Title V and PSD, and because Boyd County Landfill is required to obtain a Title V permit by 401 KAR 52:020, Section 1(4), BRPP must also obtain a Title V permit.

BRPP is a renewable natural gas plant that will receive collected landfill gas (LFG) from the adjacent Boyd County Landfill. The LFG will be treated during the refinement process. LFG may be redirected to the flare at Boyd County Landfill after H<sub>2</sub>S removal. Each step of the process allows LFG to be destroyed by the thermal oxidizer or be routed to the back-up flare in the event that the plant is down or product gas is off-spec. No emissions may be vented directly to the atmosphere at any time.

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### SECTION 2 - CURRENT APPLICATION AND EMISSION SUMMARY FORM

Permit Number: V-24-016 R1	Activities: APE20240001
Received: October 27, 2024	Application Complete Date(s): December 24, 2024
Permit Action: ☐ Initial ☐ Renewa Construction/Modification Requested	1 ⊠ Significant Rev □ Minor Rev □ Administrative ? ⊠Yes □No NSR Applicable? □Yes ⊠No
Previous 502(b)(10) or Off-Permit Ch	anges incorporated with this permit action \( \sqrt{Yes} \) \( \sqrt{No} \)

### **Description of Action:**

Big Run Power Producers submitted an application for a significant revision to the Title V permit in October 2024. This revision requests the addition of a back-up flare, Emission Unit 04, to the facility to bring the design in line with that of other Archaea facilities. The back-up flare will be used to destroy the landfill gas that is separated out during the refinement process and off-spec product gas. These gasses were originally routed back to Boyd County Landfill for destruction in Rumpke's flare. Now, landfill gas will only be routed back to the Rumpke flare if the RNG plant is down after initial treatment.

As part of the significant revision, emissions were updated with the final version of AP-42 Chapter 2.4 emission factors published in August 2024. Previously, the Division was utilizing the draft version of Chapter 2.4 which is substantially different from the final version. Although the emission summary below is being updated, there are no actual changes to the combined facility PTE as emissions that were previously counted solely on Boyd County Landfill's permit are now additionally counted on Big Run Power Producers' permit. However, worst case emissions are still defined by the destruction of landfill gas in Boyd County Landfill's flare.

No LFG can be vented uncontrolled to the atmosphere.

V-24-016 R1 Emission Summary							
Pollutant	2024 Actual	Previous PTE	PTE V-24-016 R1	Combined Facility			
	(tpy)	V-24-016 (tpy) (tpy)		PTE* (tpy)			
CO	6.43	7.36	172.25	205.65			
$NO_X$	4.12	8.76	44.93	61.67			
PT	0.31	0.67	9.60	12.11			
$PM_{10}$	0.31	0.67	9.60	12.05			
$PM_{2.5}$	0.31 0.67 9.6		9.60	12.00			
$SO_2$	0.28	2.06	2.08	12.73			
VOC**	0.24	0.06	0.27	66.03			
Lead	0	3.37E-6	2.19E-5	4.38E-6			
	Gre	eenhouse Gases (GHO	Gs)				
Carbon Dioxide	21476	11048 75835		152486			
Methane	0.33	0.017	0.102	11972.71			
Nitrous Oxide	0.039	0.096	0.84	1.39			
CO <sub>2</sub> Equivalent (CO <sub>2</sub> e)	21496	11077	76088	452217			
	Hazardous Air Pollutants (HAPs)**						

V-24-016 R1 Emission Summary						
Pollutant	2024 Actual	Previous PTE	PTE V-24-016 R1	Combined Facility		
	(tpy) V-24-016 (tpy) (tpy)		V-24-016 (tpy) (tpy)			
Hydrochloric Acid	0.44	-	4.10	4.42		
Toluene	0.06	0.10	0.20	4.89		
Xylenes (Total)	0.01	0.03	0.07	1.73		
Combined HAPs:	0.52	0.29	6.77	19.95		

<sup>\*</sup>Note: The "Combined Facility PTE" includes both emissions from Big Run Power Producers and Boyd County Landfill. Because they are considered a "single source" their emissions must be counted together. However, the emissions from Big Run Power Producers is not counted toward the combined facility PTE because the worst case scenario is that the emissions routed from Boyd County Landfill are returned to Boyd County Landfill's flare and are already counted as part of its permit.

<sup>\*\*</sup>Note: Emissions of VOC and most HAPs are controlled by the thermal oxidizer. The permittee must control emissions at all times.

### SECTION 3 – EMISSIONS, LIMITATIONS AND BASIS

Emission	Emission Unit 03 - Renewable Natural Gas Plant & Emission Unit 04 - RNG Plant Back-Up Flare					
Pollutant	Emission Limit or Standard	Regulatory Basis for Emission Limit or Standard	Emission Factor Used and Basis	Compliance Method		
Opacity (EU03)	< 20%	401 KAR 59:010, Section 3(1)(a)	-	Daily qualitative observations and recordkeeping.		
PM (EU03)	Process Weight Rate (P):  ≤ 0.5 tons/hour: 2.34 lbs/hr  ≤ 30 tons/hour: 3.59P <sup>0.62</sup>	401 KAR 59:010, Section 3(2)	AP 42 Table 2.4-5 AP 42 Table 1.4-2	Assumed to be in compliance based on the maximum process weight rate and emission factors provided by the application.		
Opacity (EU04)	< 20%	401 KAR 63:015, Section 3	-	Daily qualitative observations and recordkeeping.		

**Initial Construction Date:** 2018 for EU03; 2025 for EU04

### **Process Description:**

### Emission Unit 03 (EU03) – Renewable Natural Gas (RNG) Plant

The RNG facility receives LFG from Boyd County Landfill's gas collection system. The resulting LFG stream is treated, compressed, and injected into local gas distribution or transmission networks.

#### Emission Unit 04 (EU04) – RNG Plant Back-Up Flare

Open flare for use when produced gas is off-spec or during RNG plant outage.

### Maximum Capacities:

EU03 – RNG Plant: 4,000 scfm LFG EU04 – Back-Up Flare: 3,600 scfm LFG Thermal Oxidizer: 2,000 scfm waste gas

Control Devices for EU03: Thermal Oxidizer

### **Applicable Regulations:**

401 KAR 53:010, Ambient air quality standards

**401 KAR 59:010,** New process operations, applies to EU03

**401 KAR 63:015,** *Flares*, applies to EU04

**401 KAR 63:002,** Section 2(4)(hhh), 40 C.F.R. 63.1930 through 63.1990, Table 1 (Subpart AAAA), *National Emission Standards for Hazardous Air Pollutants: Municipal Solid Waste Landfills* 

**40 CFR 63.11,** Control device and work practice requirements

### Emission Unit 03 - Renewable Natural Gas Plant & Emission Unit 04 - RNG Plant Back-Up Flare

#### **Comments:**

EU03 & EU04 – Emission factors for these units were determined from mass balances, manufacturer guarantees, AP-42 Tables 1.4-1 through 1.4-4 and 40 CFR 98 Tables C-1 and C-2 for fuel usage, and AP-42 Tables 2.4-1, 2.4-2, and 2.4-4 (August 2024) and AP-42, Chapter 13.5 for landfill gas destroyed.

For EU04, calculations for the flare are split into two modes. Off-spec mode operates only on off-spec gas at 2000 scfm, 100% by volume methane content. Backup mode has all post-treatment gas routed to flare at 2000 scfm, 10% by volume methane content. Worst case emissions are for off-spec mode, as EU03 still operates in this mode, so backup mode is not counted towards maximum potential. The facility can not currently produce enough gas to operate all controls and processes at their maximum capacity concurrently.

## SECTION 3 – EMISSIONS, LIMITATIONS AND BASIS (CONTINUED)

## **Testing Requirements\Results**

Emission Unit(s)	Control Device	Parameter	Regulatory Basis	Frequency	Test Method	Permit Limit	Test Result	Thruput and Operating Parameter(s) Established During Test	Activity Graybar	Date of last Compliance Testing
03	Thermal Oxidizer	VOC & HAP DE and min. combustion chamber temp.	401 KAR 50:055, Section 2(a)	Initial and every 5 years	TBD	N/A	TBD	TBD	TBD	TBD
03	Thermal Oxidizer	H <sub>2</sub> S ppm	401 KAR 50:045, Section 1	Initial	U.S. EPA Method 15/16; ASTM D4084; ASTM D5504; or Approved Alt.	N/A	TBD	TBD	TBD	TBD
03	Thermal Oxidizer	NMOC	40 CFR 63.1959(b) (2)(iii)(B)	Initial	U.S. EPA Method 25 or 25C; Method 3, 3A, or 3C.	98% reductio n or 20-ppmv outlet conc.	TBD	TBD	TBD	TBD
04	None	Methane Concentration	40 CFR 63.1959(b) (2)(iii)(A)	Initial	U.S. EPA Method 3C	N/A	TBD	TBD	TBD	TBD

**Footnotes:** 

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## SECTION 4 – SOURCE INFORMATION AND REQUIREMENTS

## **Table A - Group Requirements:**

<b>Emission and Operating Limit</b>	Regulation	Emission Unit
N/A		

## **Table B - Summary of Applicable Regulations:**

Applicable Regulations	Emission Unit
401 KAR 53:010, Ambient air quality standards, This regulation contains the	Site-wide
primary and secondary ambient air quality standards for sulfur oxides, particulate	
matter, carbon monoxide, ozone, nitrogen dioxide, lead, hydrogen sulfide, gaseous	
fluorides, total fluorides, and odors are specified in Appendix A of 401 KAR 53:010.	
401 KAR 59:010, New process operations, applies to each affected facility,	EU03
associated with a process operation, which is not subject to another emission	
standard with respect to particulates.	
401 KAR 63:002, Section 2(4)(hhh), 40 C.F.R. 63.1930 through 63.1990, Table	EU03 &
1 (Subpart AAAA), National Emission Standards for Hazardous Air Pollutants:	EU04
Municipal Solid Waste Landfills, applies to each municipal solid waste (MSW)	
landfill that has accepted waste since November 8, 1987 and is a major source or	
area source with design capacity greater than 2.5 million megagrams and cubic	
meters, and has uncontrolled emissions equal to or greater than 50 megagrams per	
year NMOC. Applies to this source because it is located at a MSW landfill as defined	
in 40 CFR 63.1990.	
<b>401 KAR 63:015,</b> Flares, applies to each affected facility which means flares as	EU04
defined in 401 KAR 63:015, Section 2.	
40 CFR 63.11, Control device and work practice requirements, applies to control	EU04
devices (flare) used to comply with applicable subparts of 40 CFR part 63.	

## **Table C - Summary of Precluded Regulations:**

Precluded Regulations	Emission Unit
N/A	

## SECTION 4 – SOURCE INFORMATION AND REQUIREMENTS (CONTINUED)

### **Table D - Summary of Non Applicable Regulations:**

Non Applicable Regulations	Emission Unit
N/A	

### **Air Toxic Analysis**

N/A

### **Single Source Determination**

Big Run Power Producers, LLC, Source ID #: 21-019-00134 (A.I. #128843), and the adjacent Boyd County Landfill, Source ID #: 21-019-00113 (A.I. #40319), are considered by the Cabinet and the United States Environmental Protection Agency to be a "single source" in determining applicability under 401 KAR 51:017, Prevention of significant deterioration of air quality (PSD) and 401 KAR 52:020, Title V permits. Each source is subject to 401 KAR 52:020 and will be issued individual Title V operating permits. Pursuant to the respective Title V permits, each permittee is responsible and liable for their own violations unless there is a joint cause for the violations.

## SECTION 5 – PERMITTING HISTORY

Permit	Permit Type	Activity#	Complete Date	Issuance Date	Summary of Action	PSD/Sy n Minor
F-16-052	Initial	APE20160001	6/5/2016	10/2/2016	Initial Construction Permit	Syn Minor
F-16-052 R1	Admin Amend	APE20180001	3/9/2018	3/27/2018	Ownership Change	N/A
F-16-052 R2	Mnr Revision	APE20180003	7/18/2018	7/23/2018	Changes to Selexol Absorber	N/A
F-16-052 R3	Admin Amend	APE20200001	1/7/2021	2/1/2021	Ownership Change	N/A
V-24-016	Renewal /Initial Title V	APE20210003	12/17/2021	1/3/2025	Initial Title V	N/A

### SECTION 6 – PERMIT APPLICATION HISTORY

Permit Number: V-24-016 Activities: APE20210003

Received: October 18, 2021 Application Complete Date(s): December 17, 2021

Permit Action: ⊠ Initial □ Renewal □ Significant Rev □ Minor Rev □ Administrative Construction/Modification Requested? □ Yes □ No NSR Applicable? □ Yes □ No

Previous 502(b)(10) or Off-Permit Changes incorporated with this permit action  $\Box$ Yes  $\boxtimes$ No

### **Description of Action:**

Big Run Power Producers submitted a renewal application for the former conditional major/synthetic minor permit in March 2021. As part of the renewal, BRPP requested that the three emission points that make up the RNG process be combined into one emission unit as they cannot operate independently and are all routed to the same control device for destruction of organic compounds; thus, potential emissions were recalculated based on current industry standards. After discussions with the Division in May 2021, BRPP submitted an initial Title V application in October 2021 for a single source determination with separate permits between BRPP and Boyd County Landfill. BRPP has an interdependency for control of emissions with Boyd County Landfill as off-spec and tail gas may be routed back to the landfill's flare instead of BRPP's thermal oxidizer. However, no construction or other modifications have been made as a result of this application.

No LFG can be vented uncontrolled to the atmosphere.

V-24-016 Emission Summary				
Pollutant	2023 Actual	Previous PTE	PTE V-24-016	Combined Facility
	(tpy)	F-16-052 R3 (tpy)	(tpy)	PTE* (tpy)
СО	6.43	22.19	7.36	216.8
$NO_X$	4.12	4.73	8.76	57.26
PT	0.31	0.36	0.67	12.11
PM <sub>10</sub>	0.31	0.36	0.67	12.05
PM <sub>2.5</sub>	0.31	0.36	0.67	12.01
$SO_2$	0.28	0.33	2.06	345.1
VOC**	0.24	32.55	0.06	29.05
Lead	0	0	3.37E-6	5.08E-16
Greenhouse Gases (GHGs)				
Carbon Dioxide	21476	107685	11048	131848
Methane	0.33	85.17	0.017	11973
Nitrous Oxide	0.039	0.04	0.096	1.39
CO <sub>2</sub> Equivalent (CO <sub>2</sub> e)	21496	109826	11077	431578
Hazardous Air Pollutants (HAPs)**				
Toluene	0.06	1.48	0.10	3.70
Xylenes (Total)	0.01	0.25	0.03	1.33
Combined HAPs:	0.52	9.38	0.29	16.59

\*Note: The "Combined Facility PTE" includes both emissions from Big Run Power Producers and Boyd County Landfill. Because they are considered a "single source" their emissions must be counted together. However, the emissions from Big Run Power Producers is not counted toward the combined facility PTE because the worst case scenario is that the emissions routed from Boyd County Landfill are returned to Boyd County Landfill's flare and are already counted as part of its permit.

\*\*Note: Emissions of VOC and most HAPs are controlled by the thermal oxidizer. The permittee must control emissions at all times.

### APPENDIX A – ABBREVIATIONS AND ACRONYMS

AAQS – Ambient Air Quality StandardsBACT – Best Available Control Technology

Btu — British thermal unit

CAM – Compliance Assurance Monitoring

CO – Carbon Monoxide

Division – Kentucky Division for Air Quality

ESP – Electrostatic Precipitator

GHG – Greenhouse Gas

HAP – Hazardous Air PollutantHF – Hydrogen Fluoride (Gaseous)

LFG – Landfill Gas

MSDS – Material Safety Data Sheets

mmHg – Millimeter of mercury column height NAAQS – National Ambient Air Quality Standards

NESHAP - National Emissions Standards for Hazardous Air Pollutants

NO<sub>x</sub> – Nitrogen Oxides NSR – New Source Review PM – Particulate Matter

PM<sub>10</sub> — Particulate Matter equal to or smaller than 10 micrometers PM<sub>2.5</sub> — Particulate Matter equal to or smaller than 2.5 micrometers

PSD – Prevention of Significant Deterioration

PTE – Potential to Emit SO<sub>2</sub> – Sulfur Dioxide

TF – Total Fluoride (Particulate & Gaseous)

VOC – Volatile Organic Compounds