Commonwealth of Kentucky Division for Air Quality

STATEMENT OF BASIS / SUMMARY

Title V, Operating
Permit: V-25-014
Cumberland Cooperage, LLC dba Robinson Stave
1812 Hwy 3434
East Bernstadt, KY 40729

May 19, 2025 Ossama Ateyeh, Reviewer

SOURCE ID: 21-125-00073

AGENCY INTEREST: 2591

ACTIVITY: APE20240004

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SECTION 1 – SOURCE DESCRIPTION

SIC Code and descri	-	29, Special ock)	Product Sawmills, Not Elsewhere Classified (cooperage
Single Source Det.	□ Yes	⊠ No	If Yes, Affiliated Source AI:
Source-wide Limit	⊠ Yes	□ No	If Yes, See Section 4, Table A
28 Source Category	□ Yes	⊠ No	If Yes, Category:
County: Laurel Nonattainment Area If yes, list Classi		□ PM ₁₀ □	$PM_{2.5} \square CO \square NO_X \square SO_2 \square Ozone \square Lead$
PTE* greater than 10 If yes, for what p □ PM ₁₀ □ PM _{2.5}	ollutant(s	s)?	a air pollutant ⊠ Yes □ No
PTE* greater than 2. If yes, for what per □ PM ₁₀ □ PM _{2.5}	ollutant(s	3)?	a air pollutant ⊠ Yes □ No
PTE* greater than 1 If yes, list which			azardous air pollutant (HAP) Yes No
PTE* greater than 2	5 tpy for	combined H	IAP □ Yes ☒ No
*DTE door mot in also	do galf is		orion timitations

*PTE does not include self-imposed emission limitations.

Description of Facility:

Cumberland Cooperage, LLC dba Robinson Stave (RS), which is owned by Sazerac Distillers, LLC and located at 1812 Hwy 3434 in East Bernstadt, Kentucky (Laurel County), operates a stave mill and cooperage that manufactures wood barrels for the bourbon industry. The facility operates wood and natural gas fired boilers, stave and head woodworking operation of saws, planers, jointers, staves, steams, heat tunnels, and dryer. Insignificant activities include various stockpiles, log-yard activities, fuel storage tanks, natural gas fired space heaters, a coating process, and evaporator system for the wood fired boiler.

RS is currently regulated as a Title V source based on its annual potential-to-emit (PTE) for non-fugitive carbon monoxide (CO) emissions.

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SECTION 2 – CURRENT APPLICATION AND EMISSION SUMMARY FORM

Permit Number: V-25-014		Activities: APE20240004			
Received: December 13, 2024		Application Complete Date(s): May 1, 2025			
Permit Action: ☐ Initial	⊠ Renewal	☐ Significant Re	ev □ Minor Rev □	☐ Administrative	
Construction/Modification	n Requested?	□Yes ⊠No	NSR Applicable?	∃Yes ⊠No	
Previous 502(b)(10) or Of	f-Permit Chang	ges incorporated w	vith this permit action	n ⊠Yes □No	

Description of Action: APE20240004:

- The addition of the portable buck saw (EU 09-03), which is an Insignificant Activity.
- Renewal Permit for existing units.

APE20240003 Off Permit Changes

• Addition of EU11-02 Boiler blowdown water evaporator (50 gal) to handle the periodic water blowdown from the existing wood fire boiler EU 11-02 which is Insignificant Activity.

V-25-014 Emission Summary					
Pollutant	2023 Actual	Previous PTE	Change (tpy)	Revised PTE	
	(tpy)	V-19-029 R2 (tpy)		V-25-014 (tpy)	
СО	82.65	378.31	0	378.3	
NO_X	5.38	21.96	0	21.95	
PT	36.28	166.52	-0.41	166.11	
PM_{10}	20.23	97.49	019	97.30	
PM _{2.5}	11.67	59.00	-0.09	58.91	
SO_2	0.29	1.08	002	1.078	
VOC	0.32	1.32	0	1.322	
Lead			.00002	.00002	
	Greenhouse Gases (GHGs)				
Carbon Dioxide	4,475	17,612	0	17,612	
Methane	0.33	1.28	0	1.28	
Nitrous Oxide	0.22	0.84	0	0.84	
CO ₂ Equivalent (CO ₂ e)		17,893	0	17,893	
	Hazar	dous Air Pollutants (I	HAPs)		
Hydrochloric Acid		1.04	0	1.04	
Hexane; N-Hexane		0.104	0	0.104	
Formaldehyde		0.253	0	0.253	
Xylenes (Total)		0.001	0	0.001	
Combined HAPs		2.26	0	2.26	

	Emission Unit: 11 – Wood-Fired Indirect Heat Exchanger						
Pollutant	Emission Limit or Standard	Regulatory Basis for Emission Limit or Standard	Emission Factor Used and Basis	Compliance Method			
PM	*0.51 lb/MMBtu	401 KAR 59:015, Section 4(1)(c)	3.16 lb/ton (AP-42,	Multicyclone with a 95%			
PIVI	20% Opacity	401 KAR 59:015, Section 4(2)	Table 1.6-1)	efficiency			
SO_2	**4.22 lb/MMBtu	401 KAR 59:015, Section 5(1)(c)3.b.	0.304 lb/ton (AP-42, Table 1.6-2)	Assumed while combusting wood.			

Initial Construction Date: 8/2015

Process Description:

EU 11; 8.7 MMBtu/hr, Wood-Fired Indirect Heat Exchanger; Superior Boiler Works, Inc. #4-X-1506

Applicable Regulations:

401 KAR 59:015, *New indirect heat exchangers*, applicable to indirect heat exchangers having a heat input capacity greater than 1 MMBtu/hr commenced on or after April 9, 1972.

401 KAR 63:002, Section 2(4)(jjjjj), 40 CFR 63.11193 through 63.11237, Tables 1 through 8 (**Subpart JJJJJJ)**, *National Emission Standards for Hazardous Air Pollutants for Industrial, Commercial, and Institutional Boilers Area Sources*, applicable to industrial, commercial, or institutional boilers as defined in 40 CFR 63.11237 located at, or is part of, an area source of HAPs, except as specified in 40 CFR 63.11195.

Emission and Operating Caps

The permittee shall not exceed 225 ton/yr of CO on a rolling twelve (12) month total used facility-wide [to preclude applicability of 401 KAR 51:017]

Comments:

The application that was received on August 16, 2017 (APE20170001) requested that this unit's rated capacity be adjusted from 12.35 MMBtu/hr to 8.7 MMBtu/hr.

Total Facility Heat Input Capacity = 14.67 MMBtu/hr = (5.97 + 8.7) MMBtu/hr*PM Emission Limit = $0.5117 \text{ lb/MMBtu} = 0.9634*(\text{Total Facility Heat})^{-0.2356} = 0.9634*14.67^{-0.2356}$ **SO₂ Emission Limit = $4.2183 \text{ lb/MMBtu} = 13.8781*14.67^{-0.4434}$

The AP-42 emission factors is the average of (0.30 dry wood and 0.22 wet wood). PM is 0.26 lb/MMBtu or 3.159 lb/ton ($0.26*6075*2000/10^6$) and SO₂ is 0.025 lb/MMBtu or 0.3037 lb/ton ($0.025*6075*2000/10^6$) The following equation was used to convert the emission factor into lb/ton:

$$\frac{AP-42\,EF\,\frac{lb}{MMBtu}*6075\,\frac{Btu}{lb}*2000\,\frac{lb}{ton}}{10^6\,\frac{Btu}{MMBtu}}$$

Where 6075 Btu/lb is the wood heat content: (White Oak 29.1 MMBtu/cord with "DRY"=4200 lbs/cord & "GREEN"=5573 lbs/cord so "DRY" = 3.857 MMBtu/ton & "Green" = 10.443 MMBtu/ton for an average = 12.15 MMBtu/ton or 6075 Btu/lb)

This unit is not subject to a one-time energy assessment pursuant to 40 CFR 63, Subpart JJJJJJ, Table 2, Item 16, as it is not an existing biomass boiler nor is it greater than 10 MMBtu/hr. According to 40 CFR 63.11194(b), an affected source is an existing source if construction or reconstruction of the affected source commenced on or before June 4, 2010.

	Emission Unit: 01-19, 08-01, 08-02, 08-24, 08-08, 08-12 and 08-25 Non-Fugitive Wood Operations						
Pollutant	Emission Limit or Standard	Regulatory Basis for Emission Limit or Standard	Emiss	Emission Factor Used and Basis Comp			liance Method
			ID	EF (lb/SCC)	Basis	ID	Control
	20 % Opacity	401 KAR 59:010,	01-19	2.80		01-19	Cyclone 90% PM Cyclone 80% PM10 Cyclone 60% PM2.5
	20 70 Opacity	Section 3(1)(a)	08-01	0.35		08-01	Fabric Filter, 98%
PM			08-02	0.35	-	08-02	Fabric Filter, 98%
1 101	$E=2.34$ if $P \le 0.50$	401 KAR 59:010, Section 3(2)	08-24	0.35	See Notes	08-03	Fabric Filter, 98%
	$E = 3.59*P^{0.62}$ if 0.50 < P \le 30		08-08	0.35		08-08	Cyclone, 95%
	$E = 17.31 * P^{0.16}$		08-12	0.35		08-12	Cyclone, 95%
	if P>30 (P is in ton/hr)		08-25	2.80		08-25	Cyclone, 95%
Emission Unit	Process Description						Construction Date
01-19	Stave Mill 1 Woodworking Operations (63.68 tons raw logs/hr) or (7.96 MBft/hr)					Bft/hr)	2020
08-01	EBC2 Woodw	orking Operations 01 Stav	e Prep (12	2.58 tons rou	igh staves/	hr)	2017
08-02	EBC2 Woodworking Operations 02 Stave Finishing (11.78 tons rough staves/hr)					2017	
08-24	EBC2 Woodworking Operations 03 Head Finishing (3.43 tons rough staves/hr to make finished heads)					2024	
08-08	EBC2 Woodworking Operations 04 Crozier Cutting and Bung Drilling (10.47 tons rough barrels/hr to make finished barrels					2017	
08-12						2017	
08-25	08-25 EBC2 Wood Waste Hog (10 tons wood/hr) or (1.25MBft/hr) 2024						

Applicable Regulation:

401 KAR 59:010, *New process operations*, applicable to all process operations, which are not subject to another emission standard with respect to particulates in 401 KAR Chapter 59, commenced on or after July 2, 1975.

Comments:

Emission factors are from a 2014 EPA memorandum titled "Particulate Matter Potential to Emit Emission Factors for Activities at Sawmills, Excluding Boilers, Located in Pacific Northwest Indian Country"

The Emission Unit 01-19 Stave Mill 1 Woodworking Operations units are given in ton/hr, 63.68 tons/hr. The Log Conversion Factor is 0.125 MBft/ton, so 63.68 ton/hr * 0.125 MBft/ton = 7.96 MBft/hr.

EU 08-24 replaced EU 08-03 in APE20240002.

Statement of Basis/Summary

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Emission Units: 08-04 and 08-07: Natural Gas-Fired Charring Operations						
Pollutant	Emission Limit (lb/hr)	Regulation	Emission Factor Used and Basis	Compliance Method		
PM	$E=2.34$ if $P \le 0.50$ $E = 3.59*P^{0.62}$ if $0.50 < P \le 30$ $E = 17.31*P^{0.16}$ if $P>30$ (P is in ton/hr)	401 KAR 59:010, Section 3(2)	5.82 lb/ton (AP-42, Table 1.6-1)	Fabric Filter and FGD (98% Efficiency)		
	20% opacity	401 KAR 59:010, Section 3(1)(a)		Monitor Opacity		

Initial Construction Date: 9/2017

Process Description:

08-04 Barrel Charring 02 and 08-07 Head Charring 02 are charred with flames using a process of incomplete combustion (3.9% charring fraction). The rated capacity (ton/hr) for total mass of the barrels for 08-04 is 6.31 ton/hr and 08-07 is 1.62 ton/hr which reflects a production rate of 182 barrels per hour.

Applicable Regulation:

401 KAR 59:010, *New process operations*, applicable to all process operations, which is not subject to another emission standard with respect to particulates in 401 KAR Chapter 59, commenced on or after July 2, 1975.

State-Origin Requirements:

401 KAR 63:020, *Potentially hazardous matter or toxic substances*, applicable to each affected facility which emits or may emit potentially hazardous matter or toxic substance, provided such emissions are not elsewhere subject to the provisions of the administrative regulations of the Division.

Emission and Operating Caps

The permittee shall not exceed 225 ton/yr of CO on a rolling twelve (12) month total used facility-wide [to preclude applicability of 401 KAR 51:017]

Comments:

A performance test of EU 08-04 was conducted on November 14-15, 2018, in order to develop an appropriate CO EF for charring operations (CMN20180001). The performance test revealed a CO emission rate of 0.35 lb/barrel (26.32 lb/hr)

	Emission Units: 08-13 & 08-23: Natural Gas-fired Indirect Heat Exchangers						
Pollutant	Emission Limit	Regulation	Emission Factor Used and Basis	Compliance Method			
PM	*0.49 lb/MMBtu 20% Opacity	401 KAR 59:015, Section 4(1)(c) 401 KAR 59:015, Section 4(2)	7.6 lb/MMscf (AP-42 Table 1.4-2)	Compliance assumed while combusting NG.			
SO ₂	**3.0 lbs/MMBtu	401 KAR 59:015, Section 5(1)(c)1.a.	0.6 lb/MMscf (AP-42 Table 1.4-2)				

Initial Construction Date: 2017

Process Description:

EU 08-13 EBC2 Boiler 01 and EU 08-23 EBC2 Boiler 02, both being 1.34 MMBtu/hr Natural Gas Indirect Heat Exchangers, (Peerless Boilers 211A-06-SP-E1E-CSD) used for process heat.

Applicable Regulation:

401 KAR 59:015, *New indirect heat exchangers*, applicable to units having a heat input capacity greater than 1 million BTU per hour (MMBtu/hr) and commenced on or after April 9, 1972.

Non-Applicable Regulation:

401 KAR 63:002, Section 2(4)(jjjjj), 40 CFR 63.11193 to 63.11237, Tables 1 to 8 (**Subpart JJJJJJ**), *National Emission Standards for Hazardous Air Pollutants for Industrial, Commercial, and Institutional Boilers Area Sources*, not applicable to gas-fired boilers.

Emission and Operating Caps

The permittee shall not exceed 225 ton/yr of CO on a rolling twelve (12) month total used facility-wide [to preclude applicability of 401 KAR 51:017]

Comments:

Total Facility Heat Input Capacity = 17.35 MMBtu/hr = (5.97+8.7+1.34+1.34) MMBtu/hr Total Facility Combusting Gaseous Fuel = 2.68 MMBtu/hr = (1.34 + 1.34) MMBtu/hr

PM Emission Limit = 0.4918 lb/MMBtu = $0.9634(Total Facility Heat)^{-0.2356} = 0.9634*17.35^{-0.2356}$

**SO₂ Emission Limit = Use the lesser value of 3.0 lb/MMBtu or the formula result (5.1517 lb/MMBtu). $7.7223*(Total\ Facility\ Combusting\ Gaseous\ Fuel)^{-0.4106} = 7.7223*2.68^{-0.4106} = 5.1517\ lb/MMBtu$.

Statement of Basis/Summary

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	Emission Unit: 08-18: Natural Gas-fired Indirect Heat Exchanger					
Pollutant	Emission Limit	Regulation	Emission Factor Used and Basis	Compliance Method		
PM	*0.48 lb/MMBtu 20% Opacity	401 KAR 59:015, Section 4(1)(c) 401 KAR 59:015, Section 4(2)	7.6 lb/MMscf (AP-42 Table 1.4-2)	Compliance assumed while combusting NG.		
SO ₂	**3.0 lbs/MMBtu	401 KAR 59:015, Section 5(1)(c)1.a.	0.6 lb/MMscf (AP-42 Table 1.4-2)	S		

Initial Construction Date: 2021

Process Description:

EU 08-18 EBC2 Boiler 03; 5.25 MMBtu/hr; Natural Gas-Fired Indirect Heat Exchanger; Hurst Boiler, Oil on Burners.

Applicable Regulation:

401 KAR 59:015, *New indirect heat exchangers*, applicable to units having a heat input capacity greater than 1 million BTU per hour (MMBtu/hr) and commenced on or after April 9, 1972.

Non-Applicable Regulation:

401 KAR 63:002, Section 2(4)(jjjjj), 40 CFR 63.11193 through 63.11237, Tables 1 through 8 (**Subpart JJJJJJ)**, *National Emission Standards for Hazardous Air Pollutants for Industrial, Commercial, and Institutional Boilers Area Sources*, not applicable to gas-fired boilers.

Emission and Operating Caps

The permittee shall not exceed 225 ton/yr of CO on a rolling twelve (12) month total used facility-wide [to preclude applicability of 401 KAR 51:017]

Comments:

Total Facility Heat Input Capacity = 19.942 MMBtu/hr = [8.7 + (1.34*2) + (1.104*3) + 5.25] MMBtu/hrTotal Facility Combusting Gaseous Fuel = 7.93 MMBtu/hr = (1.34 + 1.34 + 5.25) MMBtu/hr

PM Emission Limit = 0.47597 lb/MMBtu = 0.9634(Total Facility Heat) $^{-0.2356}$ = 0.9634*19.942 $^{-0.2356}$

**SO₂ Emission Limit = Use the lesser value of 3.0 lb/MMBtu or the formula result (3.3 lb/MMBtu). 7.7223*(Total Facility Combusting Gaseous Fuel) $^{-0.4106}$ = 7.7223*7.93 $^{-0.4106}$ = 3.3 lb/MMBtu.

Emission Units: 01-13, 01-14, 01-17, 01-18, and 13 Fugitive Wood Operations				
Emission Unit	Process Description	Construction Date		
01-13	Stave Mill 1 Debarker (69.2 tons/hr or 8.65 MBft/hr)	2020		
01-14	Stave Mill 1 Bull Saw (63.68 tons/hr)	2020		
01-17	Stave Mill 1 Chipper (16.56 tons/hr)	2020		
01-18	Stave Mill 1 Chipper Stockpile (16.56 tons/hr)	2020		
13	Dust Yard Grinder (7.06 tons/hr)	2010		
13	Dust Yard Stockpile (7.06 tons/hr)	1983		

Applicable Regulation

401 KAR 63:010, *Fugitive emissions*, applicable to an apparatus, operation, or road which emits or may emit fugitive emissions provided that the fugitive emissions from such facility are not elsewhere subject to an opacity standard within the administrative regulations of the Division for Air Quality.

INSIGNIFICANT ACTIVITY

EP	Description	Generally Applicable Regulation
01-15	Stave Mill 1 Debarker Stockpile	401 KAR 63:010
01-16	Stave Mill 1 Dust Stockpile	401 KAR 63:010
03-09	8 Lumber Kilns (Boiler Building)	401 KAR 59:010
07	Gas Metal Arc Welding (Plant-wide	401 KAR 59:010
08	Yard Area/Haul Road (Plant-wide)	401 KAR 63:010
08-05	EBC2 Heat Tunnel with 16 direct fired NG burners	401 KAR 63:020
	rated at 0.25 MMBtu/hr each	
08-16	EBC2 Steam Tunnel 01	N/A
08-17	EBC2 Steam Tunnel 02	N/A
08-26	EBC2 Sawdust Loadout 1	401 KAR 63:010
08-27	EBC2 Sawdust Loadout 2	401 KAR 63:010
09-02	Outdoor Wood Particle Handling	401 KAR 63:010
14-01	2,000-Gallon Off-Road Diesel Fuel Storage Tank	N/A
14-02	10,000-Gallon On-Road Diesel Fuel Storage Tank	N/A
14-03	550-Gallon Diesel Exhaust Fluid Storage Tank	N/A
14-04	10,000-Gallon On-Road Diesel Fuel Storage Tank	N/A
08-19	Vycar 660X14 PVC/PVDC EMULSION Coating	401 KAR 63:010 and
	Application	401 KAR 63:020
EP18	Eight Natural Gas-Fired Indirect Space	401 KAR 59:010 and
	Heaters rated (0.2 MMBtu/he. Each)	401 KAR 63:020
11-02	Boiler Blowdown Water Evaporator (50 Gal)	401 KAR 59:010; 401 KAR
		63:020
09-03	Portable Buck Saw	401 KAR 63:010

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Section 3 – Emissions, Limitations and Basis (Continued)

Testing Requirements\Results

Emission Unit(s)	Control Device	Parameter	Regulatory Basis	Frequency	Test Method	Permit Limit	Test Result	Thruput and Operating Parameter(s) Established During Test	Activity Graybar	Date of last Compliance Testing
EU 08-04 (08-04)		СО	401 KAR 50:045 & 401 KAR 59:005, Section 2	Initial	U.S. EPA Reference Method 10		0.35 lb/barrel	Emission Factor	CMN20180001	11/14-15/2018

Footnotes:

SECTION 4 – SOURCE INFORMATION AND REQUIREMENTS Table A - Group Requirements:

Emission and Operating Limit	Regulation	Emission Unit
Voluntary emission limit for the entire facility	To Preclude 401	All non-fugitive
of less than 225 tpy for CO emissions from all	KAR 51:017	emission of CO
non-fugitive sources		

Table B - Summary of Applicable Regulations:

Applicable Regulations	Emission Unit
401 KAR 59:010, New process operations	01-19, 08-01,
	08-02, 08-24,
	08-08, 08-12,
	08-04, 08-07 and
	08-25
401 KAR 59:015, New indirect heat exchangers	11,08-13, 08-23
	and 08-18
401 KAR 63:010, Fugitive emissions	13, 01-13, 01-14,
	01-17 and 01-18
401 KAR 63:020, Potentially hazardous matter or toxic substances.	08-04 and 08-07
401 KAR 63:002, Section 2(4)(jjjjj), 40 CFR 63.11193 through 63.11237,	11
Tables 1 through 8 (Subpart JJJJJJ), National Emission Standards for	
Hazardous Air Pollutants for Industrial, Commercial, and Institutional	
Boilers Area Sources	

Table C - Summary of Precluded Regulations:

Precluded Regulations	Emission Unit
401 KAR 51:017, Prevention of significant deterioration of air quality	SOURCE-WIDE

Table D - Summary of Non Applicable Regulations:

Non Applicable Regulations	Emission Unit	
401 KAR 63:002, Section 2(4)(jjjjj), 40 CFR 63.11193 through 63.11237,	08-13, 08-23,	
Tables 1 through 8 (Subpart JJJJJJ), National Emission Standards for	AND 08-18	
Hazardous Air Pollutants for Industrial, Commercial, and Institutional		
Boilers Area Sources		

Air Toxic Analysis

N/A

Single Source Determination

N/A

SECTION 5 – PERMITTING HISTORY

Permit	Permit Type	Activity#	Complete Date	Issuance Date	Summary of Action	PSD / Syn Minor	
S-00-054	Renewal		4/25/2000 5/4/2000		Permit Renewal	N/A	
S-12-063	Renewal	APE20120001	9/13/2012	11/7/2012	Addition of three sawmills, planning and trimming operations, debarking operations, sawdust stockpile, and welding	N/A	
S-12-063 R1	Revision	APE20140001	1/20/2015	2/6/2015	Emission Unit 04 replaced with like for like equipment	N/A	
S-12-063 R2	Revision	APE20170001	170001 10/23/2017 4/2		Addition of new equipment associated with expansion of facility	N/A	
V-19-029	Initial	APE20190004	11/18/2019	6/24/2020	Initial Title V	N/A	
	Minor Revision	APE20200003	1/29/2021		Modifying Descriptions and Removing/Adding Equipment		
V-19-029 R1	Significant Revision			10/17/2021	Modifying Descriptions, Removing/Adding Equipment and adding a Voluntary Limit for CO emissions	Syn Minor	
	Admin - Amend	APE20210002	7/14/2021		Change Name and Ownership		
V-19-029 R2			7/30/2024	10/4/2024	Modifying Existing Units and Removing/Adding Equipment	N/A	

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SECTION 6 – PERMIT APPLICATION HISTORY

None

APPENDIX A – ABBREVIATIONS AND ACRONYMS

AAQS – Ambient Air Quality StandardsBACT – Best Available Control Technology

Btu – British thermal unit

CAM – Compliance Assurance Monitoring

CO – Carbon Monoxide

Division – Kentucky Division for Air Quality

ESP – Electrostatic Precipitator

GHG – Greenhouse Gas

HAP – Hazardous Air Pollutant
 HF – Hydrogen Fluoride (Gaseous)
 MSDS – Material Safety Data Sheets

mmHg – Millimeter of mercury column height NAAQS – National Ambient Air Quality Standards

NESHAP – National Emissions Standards for Hazardous Air Pollutants

NO_x - Nitrogen Oxides NSR - New Source Review PM - Particulate Matter

PM₁₀ — Particulate Matter equal to or smaller than 10 micrometers PM_{2.5} — Particulate Matter equal to or smaller than 2.5 micrometers

PSD – Prevention of Significant Deterioration

PTE – Potential to Emit SO₂ – Sulfur Dioxide

TF – Total Fluoride (Particulate & Gaseous)

VOC – Volatile Organic Compounds

APPENDIX B – INDIRECT HEAT EXCHANGER HISTORY

EU	Fuel(s)	Capacity (MMBtu/hr)	Construction Date	Date Removed	Total Heat Input Capacity for PM (MMBtu/hr)	PM Limit (lb / MMBtu)	Total Heat Input Capacity for SO ₂ (MMBtu/hr)	SO ₂ Limit (lb / MMBtu)
01 (03-01)	Wood	5.97	1991	2018	5.97	0.56	5.97	5.0
11	Wood	8.7	2015	N/A	14.67	0.51	14.67	4.22
08-13	Natural Gas	1.34	2017	N/A	17.35	0.49	2.68	3.0
08-23	Natural Gas	1.34	2017	N/A	17.35	0.49	2.68	3.0
04-10	Wood	1.104	2020	2023	14.692	0.51	12.012	4.6
01-11	Wood	1.104	2020	2023	14.692	0.51	12.012	4.6
01-12	Wood	1.104	2020	2023	14.692	0.51	12.012	4.6
08-18	Natural Gas	5.25	2021	N/A	19.942	0.48	7.93	3.0