Commonwealth of Kentucky Division for Air Quality

STATEMENT OF BASIS / SUMMARY

Title V, Operating PERMIT ID: V-23-038

PPS Power Plant No. 1 4801 Schneidman Road Paducah, KY 42003

November 21, 2023 Michael Baidy, Reviewer

Source ID: 21-145-00096 Agency Interest #: 84744 Activity ID: APE20230001

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Statement of Basis/Summary

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SECTION 1 - SOURCE DESCRIPTION

SIC Code and descri	ption: 49	11, Electric	Services (othe	r electric power ger	neration).			
Single Source Det.	☐ Yes	⊠ No	If Yes, Affiliated Source AI:					
Source-wide Limit	⊠ Yes	□No	If Yes, See Section 4, Table A					
28 Source Category	☐ Yes	⊠ No	If Yes, Catego	ory:				
County: McCracken Nonattainment Area If yes, list Classi	\bowtie N/A	□ PM ₁₀ □] PM _{2.5} □ CO	\square NO _X \square SO ₂	□ Ozone	☐ Lead		
PTE* greater than 10 If yes, for what pe ☐ PM ₁₀ ☐ PM _{2.5}	ollutant(s	s)?	_	⊠ Yes □ No				
PTE* greater than 2: If yes, for what po □ PM ₁₀ □ PM _{2.5}	ollutant(s	s)?	•	☐ Yes ⊠ No				
PTE* greater than 10 If yes, list which			azardous air po	ollutant (HAP)	Yes 🛭 No	0		
PTE* greater than 2:	5 tpy for	combined H	IAP Yes	⊠ No				

*PTE does not include self-imposed emission limitations.

Description of Facility:

Paducah Power System (PPS) operates an electric power generation facility in Paducah, KY. The facility is considered a "natural gas peaking power plant" and utilizes natural gas combustion turbines to generate electricity. Emission Units 01 and 02 consist of a total of four natural gasfired combustion turbines, rated at 313 MMBtu/hr each. Emission Unit 03 is a 1,490 HP John Deere diesel-fueled emergency generator engine. Emission Unit 04 is a 55 HP diesel fire pump engine. The one insignificant activity is an inlet combustion air cooler.

SECTION 2 – CURRENT APPLICATION AND EMISSION SUMMARY FORM

Permit Number: V-23-038 Activity: APE20230001

Application Received: 10/12/2023 Application Complete: 12/7/2023

Permit Action: ☐Initial ☐Renewal ☐Significant Rev. ☐Minor Rev. ☐Administrative

Construction/Modification Requested? ☐ Yes ☒ No NSR Applicable? ☐ Yes ☒ No

Previous 502(b)(10) or Off-Permit Changes incorporated with this permit action \square Yes \boxtimes No

Description of Action:

Paducah Power System requests a permit renewal with no changes.

V-23-038 Emission Summary					
Pollutant	2022 Actual	Previous PTE	Change (tpy)	Revised PTE	
	(tpy)	V-18-033 (tpy)		V-23-038 (tpy)	
CO	102.89	226.12	0	226.12	
NO_X	70.51	163.17	0	163.17	
PT	14.37	31.71	0	31.71	
PM_{10}	14.37	31.71	0	31.71	
PM _{2.5}	14.37	31.59	0	31.59	
SO_2	2.27	5.09	0	5.09	
VOC	6.05	13.44	0	13.44	
Lead	0	0	0	0	
	Gre	eenhouse Gases (GHO	Gs)		
Carbon Dioxide	83210.17	182356.96	-2.46	182,354.50	
Methane	6.28	13.90	0	13.74	
Nitrous Oxide	2.26	4.96	0	4.96	
CO ₂ Equivalent (CO ₂ e)	84040.65	184184.12	-6.54	184,177.58	
	Hazar	dous Air Pollutants (I	HAPs)		
Benzene	3.86E-05	2.19E-02	0	2.19E-02	
Formaldehyde	5.26E-01	1.15	0	1.15	
Toluene	2.09E-05	2.15E-01	0	2.15E-01	
Xylenes (Total)	9.70E-06	1.06E-01	0	1.06E-01	
Combined HAPs:	5.26E-01	1.67	-0.18	1.49	

SECTION 3 – EMISSIONS, LIMITATIONS AND BASIS

Emission Unit #01 Two Natural Gas Combustion Turbines Emission Unit #02 Two Natural Gas Combustion Turbines							
Pollutant	Emission Limit or Standard	Regulatory Basis for Emission Limit or Standard	Emission Factor Used and Basis	Compliance Method			
	25 ppm by volume @ 15% O ₂ or 150 ng/J of useful output (1.2 lb/MWh)	40 CFR 60.4320(a) and 40 CFR 60 Subpart KKKK, Table 1					
useful output (4.7 lb/MWh) when	volume @ 15% O ₂ or 590 ng/J of useful output (4.7 lb/MWh) when load < 75% or T <	40 CFR 60.4320(a) and 40 CFR 60, Subpart KKKK, Table 1	94.86 lb/MMscf (Manufacturer)	NO _X CEMS			
	12-month rolling	To preclude 401 KAR 51:017					
	110 ng/J (0.90 lb/MWh); or	40 CFR 60.4330(a)(1)		Performance Testing			
SO_2	Fuel content w/ potential in excess of 26 ng/J (0.060 lb/MMBtu)	40 CFR 60.4330(a)(2)	3.06 lb/MMscf (Mass Balance)	Fuel Analysis			
СО	225 tons/yr on a 12-month rolling total basis	To preclude 401 KAR 51:017	138.72 lb/MMscf (Manufacturer)	Monitoring Monthly Fuel Usage			

Initial Construction Date: Listed by emission unit:

EU 01 – 10/15/2009 EU 02 – 10/15/2009

Process Description:

EU 01 consists of a pair of identical turbines internally denoted as EU-01a and EU-01b. The turbines are *Pratt and Whitney Power Systems FT8-3 SwiftPac 60* units rated at 313 MMBtu/hr each at an ambient temperature of 59°F. The turbines are operated in a simple cycle mode with a nominal package output of 60.3 MW at these conditions while utilizing inlet fogging. The control devices are a Low NO_X burner and a Water Injection System.

EU 02 consists of a pair of identical turbines internally denoted as EU-02a and EU-02b. The turbines are *Pratt and Whitney Power Systems FT8-3 SwiftPac 60* units rated at 313 MMBtu/hr each at an ambient temperature of 59°F. The turbines are operated in a simple cycle mode with a nominal package output of 60.3 MW at these conditions while utilizing inlet fogging. The control devices are a Low NO_X burner and a Water Injection System.

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Emission Unit #01 Two Natural Gas Combustion Turbines Emission Unit #02 Two Natural Gas Combustion Turbines

Applicable Regulation:

40 CFR, Part 75, *Continuous Emission Monitoring* is applicable because the emission units utilize a continuous emissions monitoring system (CEMS) to demonstrate NO_X compliance.

401 KAR 51:160, *NO_x* requirements for large utility and industrial boilers; In October 1998, the U.S. EPA finalized the "Finding of Significant Contribution and Rulemaking for Certain States in the Ozone Transport Assessment Group Region for Purposes of Reducing Regional Transport of Ozone", commonly called the NOx SIP Call. 401 KAR 51:160 was established in response to EPA's NOx SIP Call and the requirement to implement a NOx Budget Trading Program (NBP). Beginning in 2009, the NBP was effectively replaced by the ozone season NOx program under the Clean Air Interstate Rule.

401 KAR 51:210, CAIR NOx annual trading program

401 KAR 51:220, CAIR NOx ozone season trading program

401 KAR 51:230, CAIR SO2 trading program

On May 12, 2005, the U.S. EPA published the Clean Air Interstate Rule (CAIR). CAIR requires states to reduce emissions of nitrogen oxides and sulfur dioxide that contribute significantly to nonattainment and maintenance problems in downwind states with respect to the national ambient air quality standards for fine particulate matter (PM_{2.5}) and 8-hour ozone. Kentucky's regulations are codified in 401 KAR 51:210, CAIR NO_X annual trading program, 401 KAR 51:220, CAIR NO_X ozone season trading program, and 401 51:230, CAIR SO₂ trading program.

401 KAR 51:240, Cross-State Air Pollution Rule (CSAPR) NOx annual trading program

401 KAR 51:250, Cross-State Air Pollution Rule (CSAPR) NOx ozone season group 2 trading program

401 KAR 51:260, Cross-State Air Pollution Rule (CSAPR) SO2 group 1 trading program

These regulations collectively make up the requirements commonly referred to as the Cross-State Air Pollution Rule (CSAPR). The requirements of CSAPR apply to stationary, fossil-fuel-fired boilers serving at any time, on or after January 1, 2005, a generator with nameplate capacity of more than 25MWe producing electricity for sale.

401 KAR 52:060, *Acid rain permits* is applicable to affected sources and units as set forth under 40 CFR 72.6 and incorporates by reference 40 CFR 72 - 78.

401 KAR 60:005, Section 2(2)(ffff), 40 C.F.R. 60.4300 to 60.4420, Table 1 (Subpart KKKK), *Standards of Performance for Stationary Combustion Turbines* is applicable to stationary combustion turbines with a heat input at peak load equal to or greater than 10.7 gigajoules (10 MMBtu) per hour, based on the higher heating value of the fuel, which commenced construction, modification, or reconstruction after February 18, 2005.

401 KAR 63:020, *Potentially hazardous matter or toxic substances*, is applicable to each affected facility which emits or may emit potentially hazardous matter or toxic substances, provided such emissions are not elsewhere subject to the provisions of the administrative regulations of the Division for Air Quality

Non-applicable Regulation:

401 KAR 63:002, Section 2(4)(dddd), 40 C.F.R. 63.6080 to 63.6175, Tables 1 to 7 (Subpart YYYY), *National Emission Standards for Hazardous Air Pollutants for Stationary Combustion Turbines* is not applicable because Paducah Power System is not a major source of HAP emissions [40 CFR 63.6085(b)].

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Emission Unit #01 Two Natural Gas Combustion Turbines Emission Unit #02 Two Natural Gas Combustion Turbines

Precluded Regulations:

401 KAR 51:017, *Prevention of significant deterioration of air quality*; The permit contains federally-enforceable operation and emission limitations to preclude the applicability of 401 KAR 51:017.

Comments:

In addition to emission limitations on CO and NOx, Emission Units 01 and 02 are limited to 10,360 hours of operation per year for all turbines combined to preclude the applicability of 401 KAR 51:017.

Emission Unit #03 Emergency Generator Engine

Initial Construction Date: March 2010

Process Description:

Emergency electrical generator that runs on diesel fuel.

Applicable Regulation:

401 KAR 60:005, Section 2(2)(dddd), 40 C.F.R. 60.4200 to 60.4219, Tables 1 to 8 (Subpart IIII), Standards of Performance for Stationary Compression Ignition Internal Combustion Engines is applicable to owners and operators of stationary compression ignition (CI) internal combustion engines (ICE) that commence construction after July 11, 2005, where the stationary CI ICE are manufactured after April 1, 2006, and are not fire pump engines [40 CFR 60.4200(a)(2)(i)].

401 KAR 63:002, Section 2(4)(eeee), 40 C.F.R. 63.6580 to 63.6675, Tables 1a to 8, and Appendix A (Subpart ZZZZ), *National Emission Standards for Hazardous Air Pollutants for Stationary Reciprocating Internal Combustion Engines* is applicable to stationary RICE at a major or area source of HAP emissions, except if the stationary RICE is being tested at a stationary RICE test cell/stand. The permittee shall meet the requirements of 40 CFR Part 63 by meeting the requirements of 40 CFR 60, Subpart IIII. No further requirements apply for the engine under 40 CFR Part 63 [40 CFR 63.6590(a)(2)(iii) and 63.6590(c)].

Comments:

The facility must monitor and maintain records of hours of operation on a monthly basis.

Manufacturer and model: Cummins Power Generation QST30-G5-NR2

Diesel fueled, 1,490 HP, 3.79 MMBtu/hr.

4 Cycle, 12 Cylinder, 30.4 Liters total displacement, 2.53 L/cyl

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	Emission Unit #04 Diesel Fire Pump						
Pollutant	Emission Limit or Standard	Regulatory Basis for Emission Limit or Standard	Emission Factor Used and Basis	Compliance Method			
NMHC + NO _X	10.5 g/kw-hr (7.8 g/hp-hr)		N/A	Purchasing a certified			
СО	5.0 g/kw-hr (3.7 g/hp-hr)	40 CFR 60.4205(c) and 40 CFR 60 Subpart IIII, Table 4	130.15 lb/Mgal	engine and operating according to manufacturer's emission-			
PM	0.80 g/kw-hr	, and the same of	42.47 lb/Mgal	related specifications			

Initial Construction Date: March 2010

Process Description:

The John Deere 4045DF120 diesel fire pump is an emergency unit.

Applicable Regulation:

401 KAR 60:005, Section 2(2)(dddd), 40 C.F.R. 60.4200 to 60.4219, Tables 1 to 8 (Subpart IIII), *Standards of Performance for Stationary Compression Ignition Internal Combustion Engines* is applicable to owners and operators of stationary compression ignition (CI) internal combustion engines (ICE) that commence construction after July 11, 2005, where the stationary CI ICE are manufactured after July 1, 2006, and are certified fire pump engines [40 CFR 60.4200(a)(2)(ii)].

401 KAR 63:002, Section 2(4)(eeee), 40 C.F.R. 63.6580 to 63.6675, Tables 1a to 8, and Appendix A (Subpart ZZZZ), *National Emission Standards for Hazardous Air Pollutants for Stationary Reciprocating Internal Combustion Engines* is applicable to stationary RICE at a major or area source of HAP emissions, except if the stationary RICE is being tested at a stationary RICE test cell/stand. The permittee shall meet the requirements of 40 CFR Part 63 by meeting the requirements of 40 CFR 60, Subpart IIII. No further requirements apply for the engine under 40 CFR Part 63 [40 CFR 63.6590(a)(2)(iii) and 63.6590(c)].

Comments:

The facility must monitor and maintain records of hours of operation on a monthly basis. John Deere fire pump engine model 4045DF120, 2350 RPM, 55 HP (0.385 MMBtu/hr)

SECTION 3 – EMISSIONS, LIMITATIONS AND BASIS (CONTINUED)

Testing Requirements\Results

Emission Unit(s)	Control Device	Parameter	Regulatory Basis	Frequency	Test Method	Permit Limit	Test Result	Thruput and Operating Parameter(s) Established During Test	Activity Graybar	Date of last Compliance Testing
01A	Low-NO _X burners & Water Injection	NO _X	40 CFR 60 Subpart KKKK	Initial	U.S. EPA Reference Method 7E	25 ppm @ 15% O ₂	23.18 ppm	N/A	CMN20100001	6/17/2010
01B	Low-NO _X burners & Water Injection	NO _X	40 CFR 60 Subpart KKKK	Initial	U.S. EPA Reference Method 7E	25 ppm @ 15% O ₂	23.18 ppm	N/A	CMN20100001	6/17/2010
02A	Low-NO _X burners & Water Injection	NO _X	40 CFR 60 Subpart KKKK	Initial	U.S. EPA Reference Method 7E	25 ppm @ 15% O ₂	23.18 ppm	N/A	CMN20100001	6/17/2010
02B	Low-NO _X burners & Water Injection	NO _X	40 CFR 60 Subpart KKKK	Initial	U.S. EPA Reference Method 7E	25 ppm @ 15% O ₂	23.18 ppm	N/A	CMN20100001	6/17/2010

Footnotes:

SECTION 4 – SOURCE INFORMATION AND REQUIREMENTS

Table A - Group Requirements:

Emission and Operating Limit	Regulation	Emission Unit
10,360 hours/year	To preclude 401 KAR 52:017, Prevention of significant deterioration of air quality	
225 tons NO _X /year	To preclude 401 KAR 52:017, Prevention of significant deterioration of air quality	EU 01 & 02
225 tons CO/year	To preclude 401 KAR 52:017, Prevention of significant deterioration of air quality	EU 01 & 02

Table B - Summary of Applicable Regulations:

Applicable Regulations	Emission Unit
401 KAR 51:160, NOx requirements for large utility and industrial boilers	EU 01 & 02
401 KAR 51:210, CAIR NOx annual trading program	EU 01 & 02
401 KAR 51:220, CAIR NOx ozone season trading program	EU 01 & 02
401 KAR 51:230, CAIR SO2 trading program	EU 01 & 02
401 KAR 51:240, Cross-State Air Pollution Rule (CSAPR) NOx annual trading program	EU 01 & 02
401 KAR 51:250, Cross-State Air Pollution Rule (CSAPR) NOx ozone season group 2 trading program	EU 01 & 02
401 KAR 51:260, Cross-State Air Pollution Rule (CSAPR) SO2 group 1 trading program	EU 01 & 02
401 KAR 52:060, Acid rain permits	EU 01 & 02
401 KAR 60:005, Section 2(2)(ffff), 40 C.F.R. 60.4300 to 60.4420, Table 1 (Subpart KKKK), Standards of Performance for Stationary Combustion Turbines	EU 01 & 02
401 KAR 60:005, Section 2(2)(dddd), 40 C.F.R. 60.4200 to 60.4219, Tables 1 to 8 (Subpart IIII), Standards of Performance for Stationary Compression Ignition Internal Combustion Engines	EU 03 & 04
401 KAR 63:002, Section 2(4)(eeee), 40 C.F.R. 63.6580 to 63.6675, Tables 1a to 8, and Appendix A (Subpart ZZZZ), National Emission Standards for Hazardous Air Pollutants for Stationary Reciprocating Internal Combustion Engines	EU 03 & 04
401 KAR 63:020, Potentially hazardous matter or toxic substances	EU 01 & 02

Table C - Summary of Precluded Regulations:

Precluded Regulations	Emission Unit
401 KAR 51:017, Prevention of significant deterioration of air quality	Source- wide

Table D - Summary of Non Applicable Regulations:

N/A

Air Toxic Analysis

401 KAR 63:020, Potentially Hazardous Matter or Toxic Substances

The Division for Air Quality (Division) has performed modeling using SCREEN View on March 4, 2024 of potentially hazardous matter or toxic substances (Benzene, Formaldehyde, Toluene, Xylenes) that may be emitted by the facility based upon the process rates, material formulations, stack heights and other pertinent information provided by the applicant. Based upon this information, the Division has determined that the conditions outlined in this permit will assure compliance with the requirements of 401 KAR 63:020.

Single Source Determination

N/A

SECTION 5 - PERMITTING HISTORY

Permit	Permit Type	Activity#	Complete Date	Issuance Date	Summary of Action	PSD/Syn Minor
V-07-023	Initial Permit	APE20070001	8/5/2007	3/17/2008	Initial Construction; Operating Two turbines 445 MMBtu/hr each	Syn Minor
V-07-023 R1	Sig Revision	APE20090001	6/5/2009	10/15/2009	Initial Construction of four N.G. turbines rated 313 MMBtu/hr each	Syn Minor
V-07-023 R2	Minor Revision	APE20100001	2/14/2010	4/9/2010	Emergency Generator Addition and Fire Pump conversion	N/A
V-07-023 R3	Sig Revision	APE2011002	9/7/2011	8/17/2012	Add 40 CFR 60 Subpart KKKK clarification	N/A
V-13-014	Renewal	APE20130001	4/24/2013	10/28/2013	Renewal	N/A
V-18-033	Renewal	APE20180001	5/29/2018	4/15/2019	Renewal	N/A

SECTION 6 – PERMIT APPLICATION HISTORY:

N/A

APPENDIX A – ABBREVIATIONS AND ACRONYMS

AAQS – Ambient Air Quality Standards BACT – Best Available Control Technology

Btu – British thermal unit

CAM – Compliance Assurance Monitoring

CO – Carbon Monoxide

Division – Kentucky Division for Air Quality

ESP – Electrostatic Precipitator

GHG - Greenhouse Gas

HAP – Hazardous Air Pollutant
 HF – Hydrogen Fluoride (Gaseous)
 MSDS – Material Safety Data Sheets

mmHg — Millimeter of mercury column height NAAQS — National Ambient Air Quality Standards

NESHAP – National Emissions Standards for Hazardous Air Pollutants

NO_x – Nitrogen Oxides NSR – New Source Review PM – Particulate Matter

PM₁₀ — Particulate Matter equal to or smaller than 10 micrometers PM_{2.5} — Particulate Matter equal to or smaller than 2.5 micrometers

PSD – Prevention of Significant Deterioration

PTE – Potential to Emit SO₂ – Sulfur Dioxide

TF – Total Fluoride (Particulate & Gaseous)

VOC – Volatile Organic Compounds