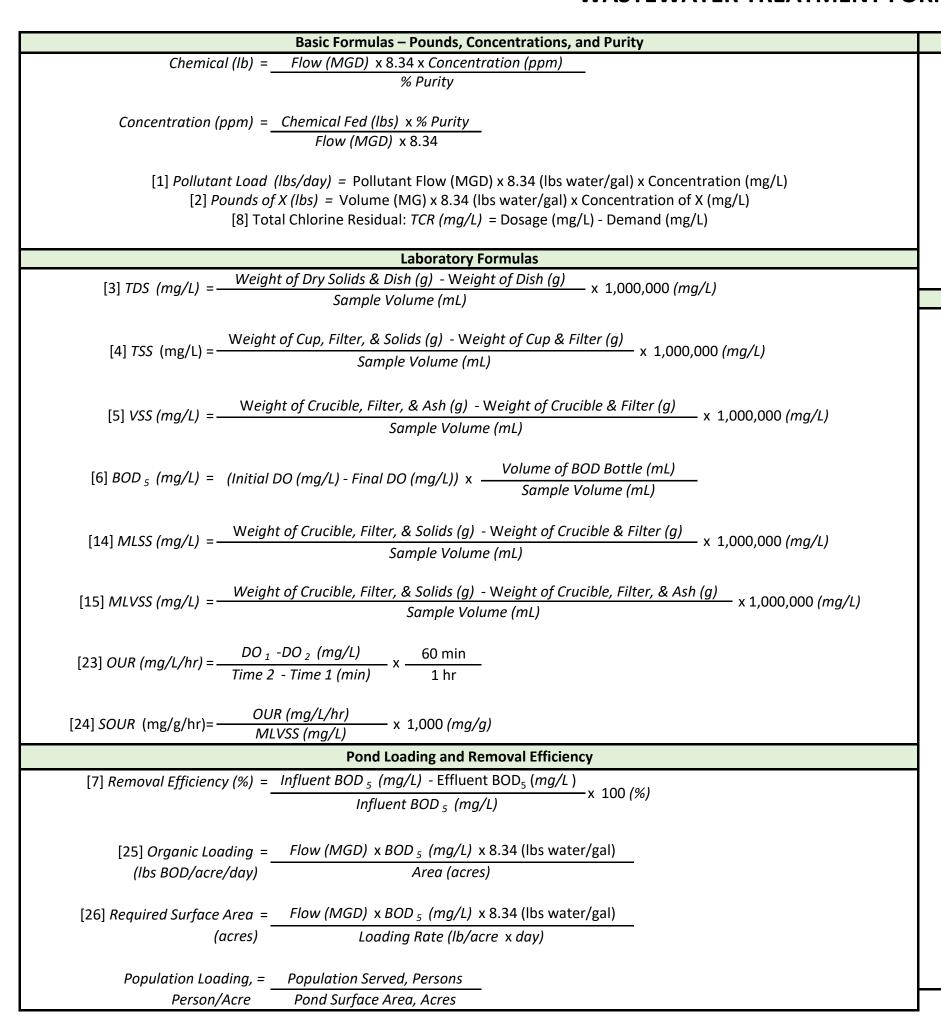
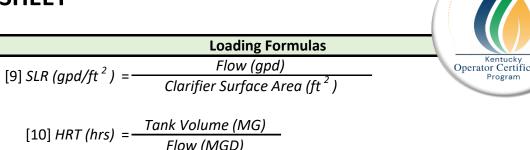
WASTEWATER TREATMENT FORMULA SHEET





Flow (MGD)
$$[11] HRT (hrs) = \frac{Tank \ Volume \ (ft^3)}{Flow \ (gpd)} \times \frac{24 \ hr}{day} \times \frac{7.48 \ gal}{1 \ ft^3}$$

$$[13] \ VLR = \frac{BOD_5 \ (lbs/day)}{Basin \ Volume \ (1,000 \ ft^3)}$$

$$[12] \text{ Pump Rate } (gpm) = \frac{\text{Volume of Sludge Pumped } (ft^3)}{\text{Pump Time } (min)} \times \frac{7.48 \text{ gal}}{1 \text{ ft}^3}$$

$$[16] \text{ SRT } (days) = \frac{\text{MLSS in Aeration Basin } (lbs)}{\text{TSS }_2 \text{ Wasted } (lbs/day) + \text{TSS }_3 \text{ in Effluent } (lbs/day)}$$

$$[17] \text{ MCRT } (days) = \frac{\text{MLVSS in Aeration Basin } (lbs)}{\text{VSS }_2 \text{ Wasted } (lbs/day) + \text{VSS }_3 \text{ in Effluent } (lbs/day)}$$

$$[18] \text{ SA } (days) = \frac{\text{MLSS in Aeration Basin } (lbs)}{\text{VSS }_1 \text{ in Influent } (lbs/day)}$$

$$[19] \text{ F/M} = \frac{\text{Food } (lbs/day)}{\text{Microorganisms } (lbs)} \text{ or }$$

$$\text{F/M} = \frac{\text{Flow, MGD } \times 8.34 \times \text{DOD mg/L}}{\text{Vol of Aeration Tank, MG } \times 8.34 \times \text{MLVSS, mg/L}}$$

$$[20] \text{ SVI } (mL/g) = \frac{\text{Settled Sludge Volume } (\text{SSV }_{30}) (mL/L) \times 1,000 \text{ (mg/g)}}{\text{MLSS } (mg/L)}$$

$$[21] \text{ Q}_{RAS} \text{ (MGD)} = \frac{\text{Q}_{influent} \text{ (MGD)} \times \text{MLVSS } (mg/L)}{\text{VSS }_2 \text{ (mg/L)}} - \text{MLVSS } (mg/L)}$$

$$[22] \text{ Q}_{RAS} \text{ (MGD)} = \frac{\text{Q}_{influent} \text{ (MGD)} \times \text{SV }_{30} \text{ (mL)}}{1000 - \text{SV }_{30} \text{ (mL)}}$$

$$[27] \text{ SRLT } \text{ (days)} = \frac{\text{Total Sludge Mass } (lbs)}{\text{Solids Removed Per Day } (lbs/day)}$$

$$[28] \text{ Digester Loading} = \text{Volatile Solids } (lbs/day)$$

Digester Volume (ft 3)

(lbs/ft ³ -day)

WASTEWATER TREATMENT FORMULA SHEET



| Parameter | Symbol | FROM | то | Multiply by | Divide by |
|-----------|--------|-----------------------------|-----------------------------|-------------|-----------|
| Length | L | inches | feet | | 12 |
| | | feet | inches | 12 | |
| | | feet | yards | | 3 |
| | | feet | miles | | 5,280 |
| | | yards | feet | 3 | |
| | | miles | feet | 5,280 | |
| Area | Α | inches ² | feet ² | | 144 |
| | | feet ² | inches ² | 144 | |
| | | feet ² | acres | | 43,560 |
| | | acres | feet ² | 43,560 | |
| Volume | V | feet ³ | gallons | 7.48 | |
| | | feet ³ | pounds (of water) | 62.4 | |
| | | gallons | feet ³ | | 7.48 |
| | | gallons | pounds (of water) | 8.34 | |
| | | pounds (of water) | feet ³ | 7.48 | |
| | | pounds (of water) | gallons | | 8.34 |
| Flow rate | Q | cfs or ft ³ /sec | gpm | 448.8 | |
| | | cfs or ft ³ /sec | MGD | 0.6463 | |
| | | gpm | cfs or ft ³ /sec | | 448.8 |
| | | gpd | MGD | | 1,000,000 |
| | | MGD | cfs or ft ³ /sec | | 0.6463 |
| | | MGD | gpd | 1,000,000 | |
| Velocity | V | fps | feet/minute | 60 | |
| | | fps | mph | | 1.467 |
| Power | | ft-lb/min | Нр | | 33,000 |
| | | ft-lb/min | kW | | 44,253 |
| | | Нр | kW | | 1.341 |
| | | Нр | ft-lb/min | 33,000 | |
| | | kW | Нр | 1.341 | |
| | | kW | ft-lb/min | 44,253 | |
| | t | seconds | minutes | , | 60 |
| Time | · | seconds | hours | | 3,600 |
| | | minutes | seconds | 60 | 3,000 |
| | | minutes | hours | 00 | 60 |
| | | hours | seconds | 3,600 | 00 |
| | | hours | minutes | 60 | |
| | | hours | | 00 | 24 |
| | | | days | 24 | 24 |
| Dungar | D | days | hours | | |
| Pressure | Р | psi | lb/ft ² | 144 | 4.4.4 |
| | | lb/ft² | psi | | 144 |
| Head | Н | psi | feet | 2.31 | |
| | | feet | psi | | 2.31 |

| Shape | Area (ft ²) | Volume (ft ³) |
|---------------|-------------------------------|--|
| Circle | = 0.785 x diameter x diameter | n/a |
| Cylinder | n/a | = 0.785 x diameter x diameter x height |
| Rectangle | = length x width | = length x width x height |
| Circumference | = 3.14 x diameter | n/a |

The Pounds Formula Pie Chart

To use the diagram, cover the one section of the diagram that you don't know but want to know. Then use the uncovered parts of the diagram to solve the unknown.

